# DNSITE

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Onsite System Landscaping

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2007 NOWRA Installer Academy

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Caring for Fuel Filters



# COMBERIE

February 2008



# Conquering Cold

By Gil Longwell

ON THE COVER: Jim Bertucci (left) and his son Jamie Bertucci of A-1 Services in Eveleth, Minn., install a heating unit from Septic Heater Co., one of the measures they use to build freeze-protected onsite systems. (Photo by Debra Jensen)

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- Basic Training: Troubleshooting pumps in onsite systems
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- Machine Matters: The benefits of hydrostatic drive



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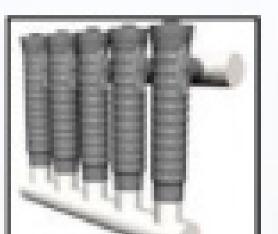


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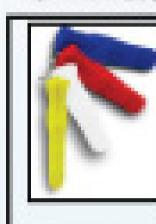
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Left: The 7" filter in a 5" square concrete baffle.

Right: The 4" filter in a 4" Tee.



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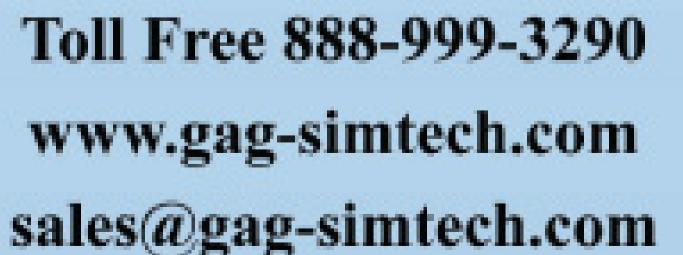


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# Bringing It All Back Home

As we begin to see the full costs of building and maintaining 'big pipe' sewers, opportunities grow for onsite treatment technology. Is the industry ready?

By Ted J. Rulseh

aybe it was a case of the pendulum swinging too far. Historically speaking, sanitary sewers were the salvation of health in cities. Sewers helped put a stop to all manner of horrific and readily preventable diseases that had been spread by human waste.

But somewhere along the line, it became dogma that sewers were always better than any alternative. Maybe it was years of long experience with open latrines and outhouses. Maybe it was more years of seeing the harm septic systems did when built where they didn't belong.

In my days as a journalist I covered many plan commission meetings where debate over new subdivisions centered on whether the site in question was within cost-effective reach of the big pipe. Septic systems were at best temporary. Sewers were always preferable.

# Bills come due

That was before society began to appreciate what it costs to maintain and repair all those pipes buried all those years ago — and what it still costs to build new pipes and new wastewater treatment capacity. It was also before scientists and regulatory officials figured out which types of soils could support septic systems and which could not.

It was also before inventors figured out essentially how to take the processes that work in big municipal treatment plants and translate them into small systems that can cost-effectively serve individual homes and small cluster communities.

So there we have it. Septic systems still face a stigma from years of bad experiences with primitive treatment technology (and, to be fair, less than ideal system installations). Yet now, no less than the U.S. EPA is on record saying that onsite systems deserve to be a per-

stream by way of a treatment plant outfall.

# Time of opportunity

Do we appreciate what this means in terms of opportunity to do good for the environment, good for taxpayers' pocketbooks, and good for our own businesses? If not, we should. Think of it. Perhaps a majority of homes being built today are outside the existing reach

sionals who know their business and will never cut a technical or ethical comer.

If the industry and its members are seen as less than credible, then onsite systems and technologies will continue to be suspect. The way to build credibility in the long run is quite simply to build system after system after system that does its job.

Every single thing that undermines public faith in onsite systems undermines the big opportunity for the industry. The adage is true: It takes years to build a good reputation, and

manent part of the national wastewater treatment infrastructure.

only 15 minutes to destroy it.

Consensus now has it that under certain conditions, onsite systems are better than the big pipe. Under what conditions? Well, when systems are designed, installed and maintained properly. And when technology is applied that fits the needs of the site. Thanks to the vast range of technologies available, that is now possible almost regardless of site and soil conditions.

Onsite systems have the added benefit — more appreciated in these times of regional water scarcity — of keeping water within the same watershed or sub-watershed, instead of simply sending it down-

of municipal sewers. If indeed onsite systems are as effective as centralized treatment, then the big pipe doesn't have to be extended to those areas.

One of the main things standing in the way of that opportunity is the old stigma. Fundamentally, that is what needs to be broken down before onsite systems can take their rightful place among treatment alternatives.

What will break down the stigma? Several things. For one, a more credible onsite industry — one that can get people to listen when it speaks, and ideally speaks with one voice. For another, more credible industry members — highly educated and skilled profes-

# The long view

Every single thing that undermines public faith in onsite systems undermines the big opportunity for the industry. The adage is true: It takes years to build a good reputation, and only 15 minutes to destroy it.

So as you do the things true professionals do — like taking part in discussions about rules and regulations, taking regular training and providing it to employees, following sound design and installation practices every time, learning and applying new technologies, serving as an education resource for customers and — perhaps most difficult — having zero tolerance for those whose bad behavior pulls the industry down — think to yourself about what is at stake.

What is at stake is nothing less than a highly promising future for the onsite treatment industry.

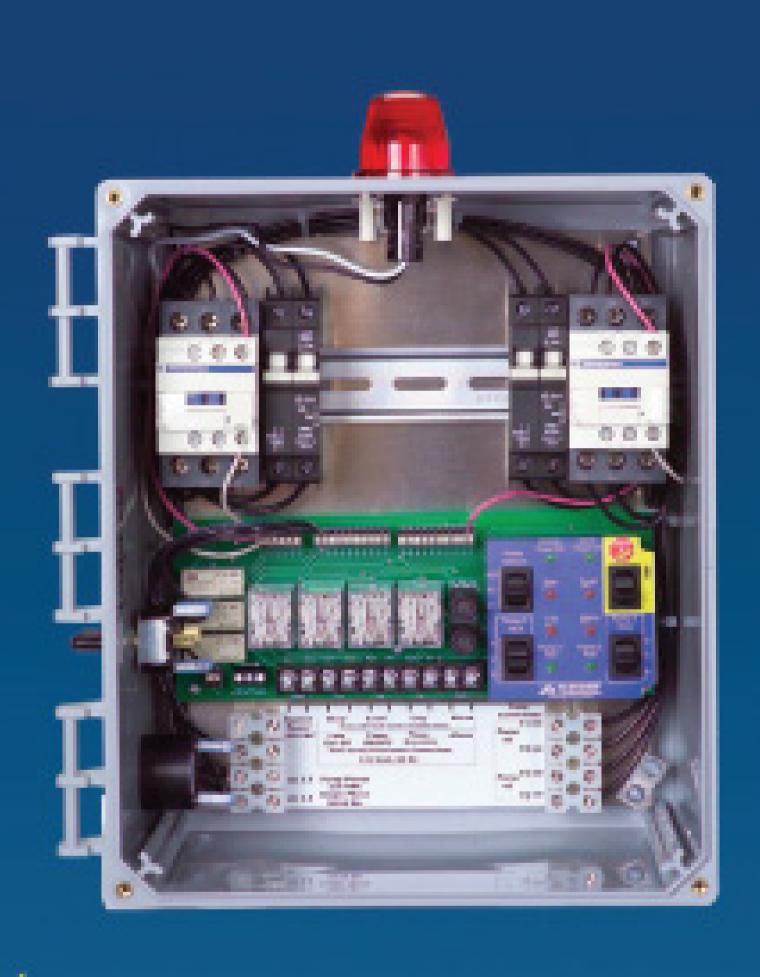




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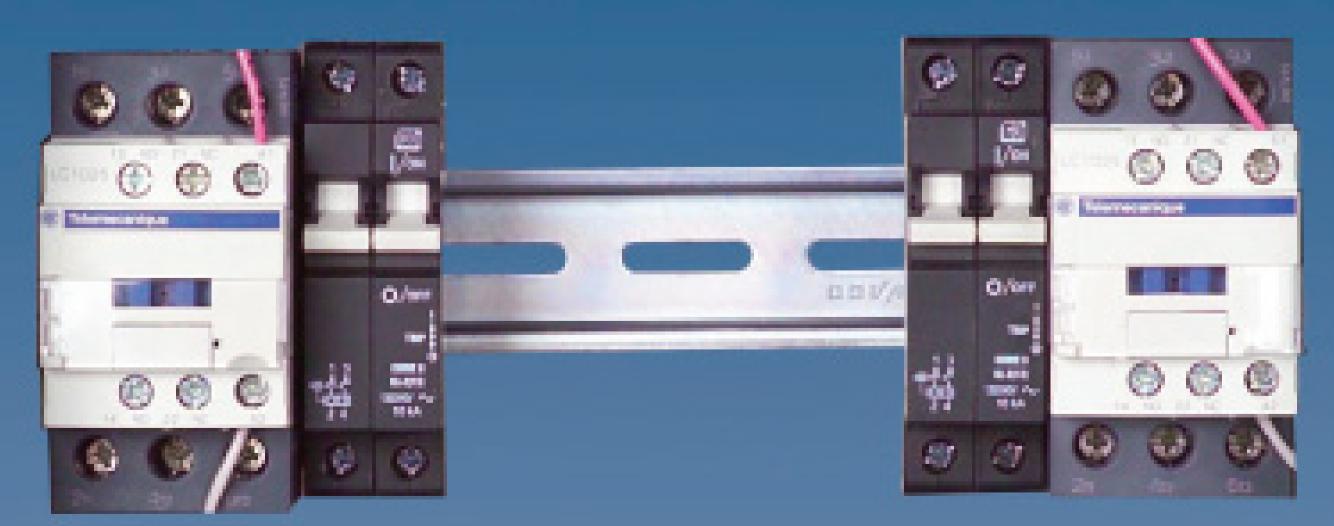




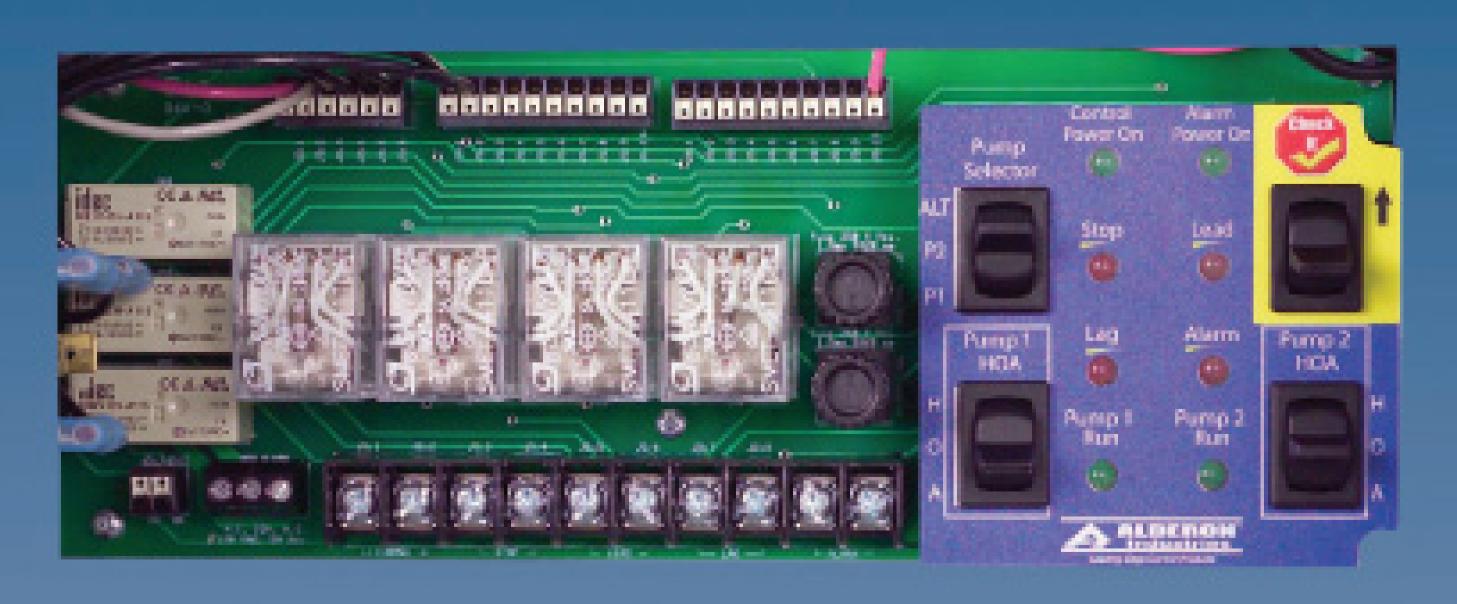
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# Louisville 2008

MAKE YOUR MOVE



We have been waiting for over a year to be able to say that. For the thousands of industry professionals who have made it to this year's show you probably already know how hospitable and welcoming Louisville is. As you spend time walking the exhibit floor, gaining knowledge in the seminars, enjoying the entertainment or exploring the many diverse venues Louisville has to offer, you will understand why we are excited to welcome you to this year's show.

The shows are always an exceptional value. This year there is more of everything. More exhibits in a much larger exhibit hall is making it easier for the industry's top manufacturers, dealers and suppliers to show you what they have to offer. The number of educational programs has been increased, offering you more opportunities to learn and take knowledge back home to help you grow your businesses. There is also more entertainment than ever before, and with a line up that includes Jeff Foxworthy, Big & Rich, Cowboy Troy and John Corbett, it's hard to imagine anyone not having a great time.

The best of the industry is here and that includes you. All of us at COLE Publishing want you to enjoy the show, enjoy Louisville and enjoy yourselves.



Bob Kendall
Co-founder
COLE Publishing



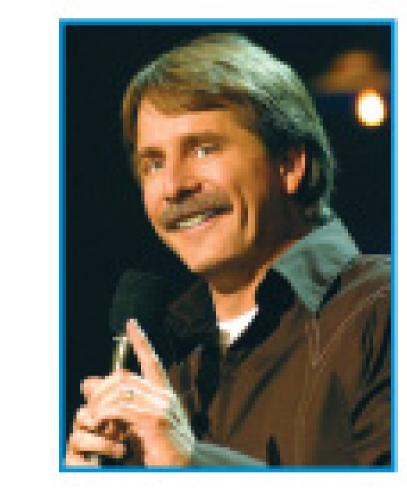
# Schedule of Events

# WEDNESDAY February 27, 2008

- Education Day
- 56 Educational Sessions (Exhibit Halls Closed)
- Industry Appreciation Lounge open (COLE Pub)

# THURSDAY February 28, 2008

- Certified Onsite Installer Course
- Exhibits Open: 9 a.m. 5 p.m.
- Educational Seminars: 8 a.m. 12 p.m.
- Industry Appreciation Party
   5 p.m.
   Cash Bar
- Jeff Foxworthy 7 p.m.
   Cash Bar

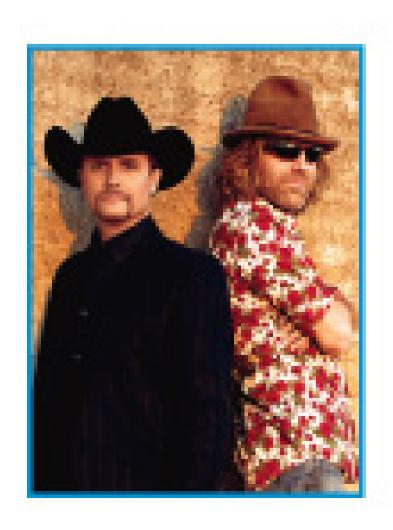


# FRIDAY February 29, 2008

- Exhibits Open: 9 a.m. 5 p.m.
- Educational Seminars: 8 a.m. 12 p.m.
- Industry Appreciation Lounge open (COLE Pub)

# SATURDAY March 1, 2008

- Exhibits Open: 9 a.m. 3 p.m.
- Industry Appreciation Lounge open
- Saturday Evening Jam
   p.m. John Corbett
   p.m. Big & Rich w/Cowboy Troy
   (Show times are approximate)





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Jim Anderson and David Gustafson are with the University of Minnesota's widely recognized onsite wastewater treatment education program. Anderson is Director of the university's Water Resources Center and Gustafson is the university's Extension Onsite Sewage Treatment Educator. Readers are welcome to submit questions or article suggestions to them at ander045@umn.edu.

# Completing the Picture

Landscaping can be a good addition to an installer's business.

Choose site plantings with care to protect long-term system performance.

By Jim Anderson, Ph.D., and David Gustafson, P.E.

the importance of finishing the job, which means the site is cleaned up and the backfill is done properly and leveled. In many cases, this is where the homeowner takes over and finishes the landscaping.

This is a major reason we suggest a follow-up visit about a month after installation. During that visit, you can make sure that everything is working properly and that the landscaping is completed — in a manner that will not harm system performance.

In the past, we have suggested that installers might be able to expand business opportunities by taking on the landscaping. Even if this is not where you want to go with your business, it is important that you be able to provide the homeowner with some basic information on the do's and don'ts of landscaping.

# Basic principles

These recommendations reflect our Minnesota location in that they are suited to more humid and cooler climates. However, the underlying principles apply anywhere. The right vegetative cover helps keep the soil in place, lets the system function at its best by removing moisture and nutrients from the soil, provides an insulating layer, and makes the area more attractive.

However, planting the wrong vegetation can interfere with system performance. Trees, shrubs and any herbaceous plants that have extensive root systems should not be placed on or near the system. Herbaceous plants such as turf grasses, wildflowers and native grasses are suitable for cover.

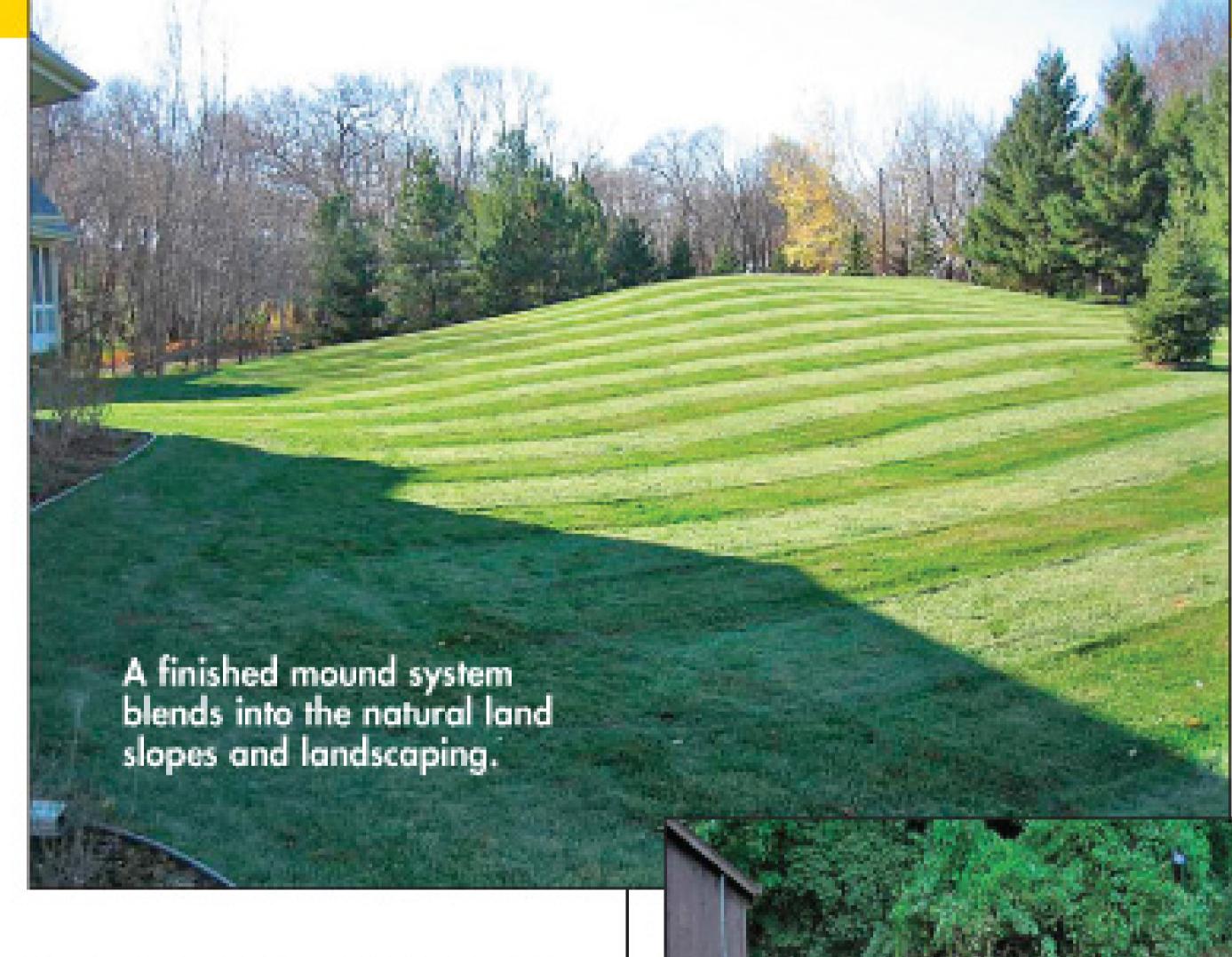
Check with your local university Extension office for a list of plants that fit this category. Alternatively, you can visit with local landscapers and nurseries for such a list.

Turf grasses have fibrous roots that hold soil in place, require maintenance similar to a lawn and are available in many varieties, including shade-tolerant, to suit site conditions.

Wildflowers and native grasses are an attractive alternative to turf grass and provide the same benefits with less maintenance and more drought tolerance. It is important to plan the site carefully to avoid problems with plant establishment caused by soil compaction.

# Working with mounds

Minnesota and other Midwestern states have many mound systems. While mounds are not always desirable from a homeowner's per-



spective, they do not have to look like a "big pile of dirt."

The right landscaping can minimize the visual impact and maximize protection of the system. You can change the mound's shape to incorporate landscaping ideas. It can serve as a privacy barrier, a windbreak, or as a screen to block unsightly views. Here are some guidelines to follow:

- Topsoil or cover should be at least 6 inches and no more than 30 inches deep.
- Use minimal tiling when planting.
- Use plants that prefer dry soils near the septic system.

This installation shows finishing next to the driveway and establishment of grass vegetation to prevent water and sediment from running over the system.

> This will prevent their roots from interfering with the system. The larger the plant, the

- more extensive (though not necessarily deeper) the root system.
- · Do not place trees or shrubs on the mound. For aesthetics, the mound can be framed with trees and shrubs, which should be kept at least 20 feet from the edges of the system. Trees known for seeking water such as poplar, maple, willow and elm should be planted no closer than 50 feet. Shrubs should not be planted on mounds or drainfields.
- Minimize traffic over the system. Never drive across the system, as this can cause soil compaction and lead to erosion problems. In winter there should be no activities over the top of either a mound or a drainfield.

The right vegetative cover helps keep the soil in place, lets the system function at its best by removing moisture and nutrients from the soil, provides an insulating layer, and makes the area more attractive.

- Do not plant edible plants on the mound or drainfield.
- · Annually inspect systems for animal burrowing and tunneling. Control animals at the first signs, before they do extensive damage.
- Root barriers (geotextile fabric impregnated with a herbicide that kills plant roots) have been used on mounds. They are expensive to install, and if you select plantings properly, such a barrier should not be necessary.

# Erosion control

While the plants are establishing (the first two years after planting) it is important to place a mulch or an erosion control blanket on mounds or sloping sites to reduce runoff and erosion.

Turf grasses work well for this purpose. Low-maintenance grasses such as fine fescues make a dense cover and only need to be mowed a few times a year. Fine fescues such as creeping red, hard, sheeps and chewing fescues are shade-tolerant and often are mixed with Kentucky bluegrass.

To establish grass cover, there are two primary methods: seeding and sodding. Here is a summary of the pros and cons of each:

Some material in this article was taken from information provided by Jessica Wittwer of the University of Minnesota Onsite Program.



		DICADVANITACEC
	ADVANTAGES	DISADVANTAGES
Seeding	<ul> <li>More varieties to chose from</li> <li>Less expensive</li> <li>Stronger root system</li> </ul>	<ul> <li>Initial establishment takes longer</li> <li>Seeding times limited to late summer/early fall</li> <li>Moisture is critical for establishment</li> </ul>
Sodding	<ul> <li>Rapid establishment</li> <li>Weed-free</li> <li>Good for slopes or erosion-prone areas</li> <li>Can be laid anytime during growing season</li> </ul>	<ul> <li>Expensive</li> <li>Less selection, especially in drought- or shade-tolerant varieties</li> </ul>

Erosion control is important when establishing grass. An erosion-control blanket can be laid after seeds have been planted. This will help retain moisture and protect the seeds and soil. Another product available is an erosion-control blanket with seed. These blankets are made of organic material that will decompose over time.

### Winter insulation

Vegetative cover is critical to insulate the system over winter. Well-established vegetation helps hold snow in place where it can insulate all parts of the system. Snow keeps the heat from the sewage and soil from escaping and keeps the frost layer shallow. In the absence of snow cover, a dense vegetative cover acts as an insulating layer, helping prevent the system components from freezing.

Following these basic landscaping principles will result in improved system performance and prevent problems. To find out more about landscaping and homeowner maintenance, visit the University of Minnesota Onsite Sewage Treatment Program web site: http:// septic.umn.edu.





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"Rules and Regs" is a monthly feature in Onsite Installer. We welcome information about state or local regulations of potential broad interest to onsite contractors. Send ideas to editor@onsiteinstaller.com.

# North Carolina Association Defeats Costly Amendment

By Scottie Dayton

director and lobbyist for the North Carolina Septic Tank Association, reports that rapid action prevented a costly amendment to a bill from becoming law. The proposal, which required pumpers to install effluent filters and risers on septic tanks (if not already in place), was being heard in committee.

If passed, the proposal would have required two technicians per pumper truck transporting excavation equipment and materials. "A pump-out job that usually lasts an hour could turn into four hours," writes Lassiter. "The cost to the consumer could more than triple, producing negative results for our industry and the legislators who voted for the amendment."

Lassiter and association members called their legislators, expressing the desire to address the amendment in full with all the questions resolved. Their efforts resulted in the language being pulled from the bill.

### Rhode Island

The International Association of Plumbing and Mechanical Officials

(IAPMO) Property Standard has been replaced by an IAPMO/ American National Standards Institute (ANSI) Z1000-2007 standard for prefabricated concrete, fiberglass-reinforced plastic, or polyethylene septic tanks. Besides establishing what constitutes acceptable quality, the standard includes requirements for design, materials, performance testing, and markings.

IAPMO/ANSI Z1001-2007, replacing IAPMO PS 80, establishes construction specifications for prefabricated gravity grease interceptors. Developed for producers, distributors, architects, engineers, contractors, installers, inspectors, and users, it addresses design, materials, installation, and marking/labeling for identifying prefabricated gravity grease interceptors that conform to the standard. Both can be purchased online at https: //publications.iapmo.org/standards /pub\_show\_synopsis.asp?doc\_id =312.

# Washington

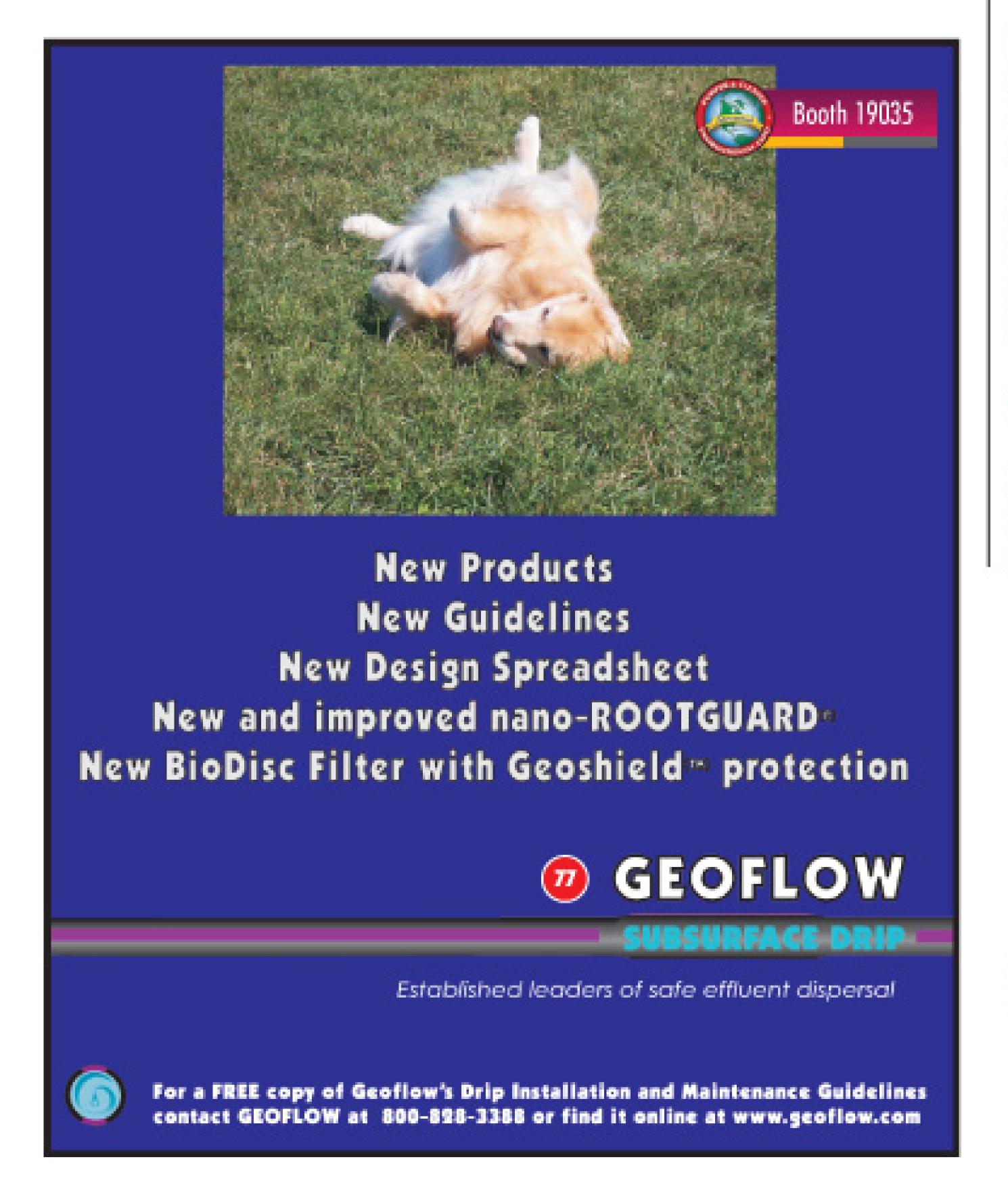
New onsite treatment rules now require conventional onsite systems to be inspected every three years, and all other types to be inspected every year. Island County homeowners may inspect their systems after completing the County Public Health training program, provided the evaluation is not associated with a property sale, and provided the system is conventional and is not located in a sensitive or marine recovery area. In all other cases, the inspection must be done by a professional provider.

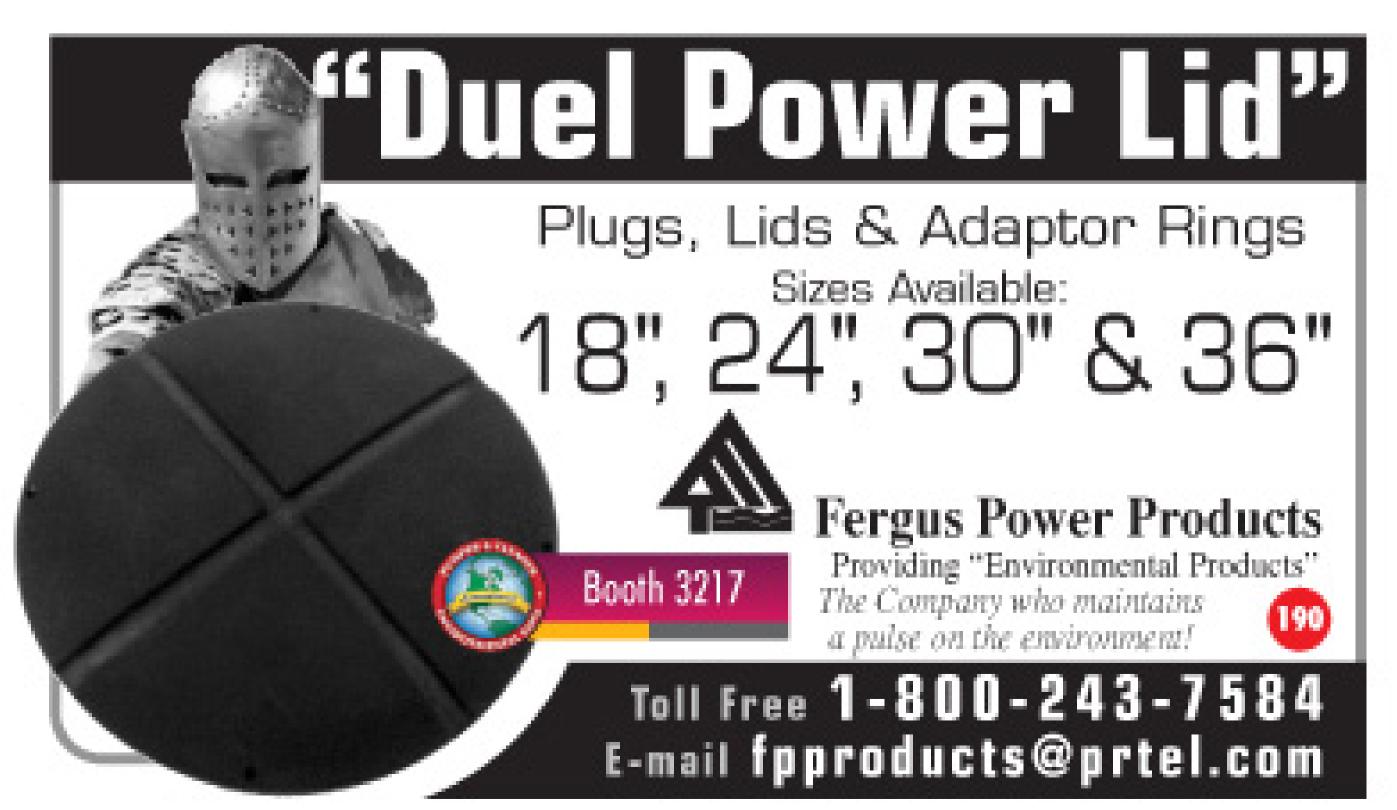
The State Department of Health is phasing in the rules over 18 months. County Public Health has initiated licensing for professional maintenance service providers. Training and certifying for homeowners begins early this year. Penalties for non-compliance range from \$25 a day for low-risk violations to \$250 a day for high-risk ones, but the health department imposes fines only as a last resort. No fines will be levied during the 18-month implementation period.

# Pumper.

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# Total Nitrogen Below 10 mg/L, No Matter the Influent Strength?

Now that the manufacturing community has begun to embrace On-Site Nitrogen Reduction, Hoot would like to educate you on what they have done.

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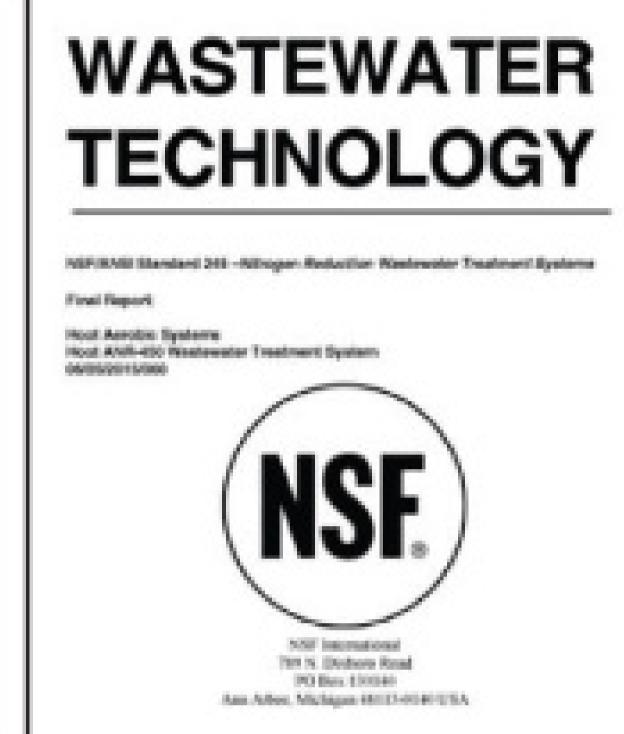
Since then, no less than 10 companies have tried to enter that market, some with as few as 6 samples to "Justify" system performance to below 10 mg/L TN, the level determined necessary to protect the critical springs area's.

Initial research at Baylor University focused on utilizing 4 different configurations of Hoot systems.



Hoot has spent the last 6 years and millions of dollars in Research & Development working to get Total Nitrogen below 10 mg/L. During this time the Nitrogen issue has been marginalized and regarded by some as "less important than making sure a riser is screwed down."

Hoot set out to prove that cost effective Nitrogen Reduction could be achieved, and the technology made available at a price that people could afford.



In 2006, Hoot began 3rd Party NSF testing to "Prove" what was previously discovered through research. Cost effective, efficient Nitrogen Reduction to below 10 mg/L can be achieved.

As result the first (and only) system certified below 10 mg/L was born.

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Some recently advertised studies, NOT certifications, have allowed for system performance to be ignored for the first 16 weeks of the study. The NSF Standard 245 allows a maximum of only a 3 week startup. At the end of week 4, the Hoot-ANR achieved a 92% reduction. (2.7 mg/L TN)

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# Line of Defense

Fuel line filtration devices prevent equipment damage and extend engine life by efficiently removing water and particulate matter

By Greg Northcutt

hen it comes to preventing costly damage to diesel engine fuel systems, top quality fuel filters and fuel/water separators are smart choices. By removing hard, gritty microscopic particles, water droplets and other contaminants from the fuel, these devices can help prolong engine life, lower maintenance costs and maximize fuel efficiency.

### The role of filters

A fuel filter or a fuel/water separator generally consist of an inner perforated media support tube liner, filter cartridge end caps, heat-cured glue, a round metal housing, seals, thread plate, and the filter media.

"This medium or media is the key technology in a filter assembly," says Matt Stein, liquid filtration product manager for Donaldson Company Inc., a filter manufacturer. "It balances filtering efficiency, capacity and water removal. Different media balance these factors in different ways."

A fuel filter uses a pleated media pack, such as plant, wood or synthetic fibers, to remove particulate contaminants from fuel flowing from the fuel tank to the fuel injectors. It traps abrasive particles that can damage fuel transfer and injection pumps and injectors by scoring finely-machined surfaces.

Such damage can reduce fuel flow and lead to pitting of precision surfaces. What's more, by damaging injector nozzles, the abrasive particles can disrupt the fuel spray pattern in the combustion chamber, causing loss of power, difficult starting, reduced fuel economy, and more harmful emissions.

The most efficient of the new engine filters may typically remove more than 98 percent of the particulates larger than 4 microns. (One micron — a millionth of a meter — is 0.00004 inches. The diameter of a human hair is about 70 microns).

A typical fuel/water separator features a hydrophobic media to block damaging water from the fuel as it passes through the pleats. Water flowing at high velocity between highly polished valve seats and through fine nozzle orifices can lead to costly damage. It can cause rust and other chemical corrosion that eats away at finely mated surfaces. Located before any transfer pumps, this type of filter has a water storage sump and drain valve for draining and collecting the water.

# Why filters fail

While stopping hard particles is the first job of a diesel fuel filter, it must also resist clogging with natural asphaltenes (sticky tar-like substances dissolved in all diesel fuels except No.1) and the slime from bacteria that live in the interface between the fuel and any water found in the tank.

Asphaltene particles don't have to plug a fuel/water separator to





Racor 445R fuel filter (left) and the same filter in a cutaway view.

"Once this filter becomes lightly coated with asphaltenes, the engine will continue to run fine, but the filter's ability to remove free water droplets is reduced, while the ability to remove emulsified water is nearly destroyed," says Steven Hardison, fuel product manager for the Racor Division of Parker Hannifin Corp.

"Regular filter changes, instead of waiting for loss of engine power, provide cheap insurance against engine trouble and water damage." Cold weather can also cause filter clogging when non-winterized fuel gets cloudy with wax crystals, which build up on the filter media surfaces. An electric or coolant heat exchanger will prevent cold-weather problems. Proper fuel handling will avoid many problems associated with water; but even with the best handling, water from moist air will condense inside fuel tanks and become a problem. That why it's a good idea to have a good fuel/water separator in the fuel system.

The lower the fuel quality, the more problems with filters plugging, "Heat, fuel degradation and aging causes asphaltenes in the fuel to precipitate into larger, sticky molecules that glob together to plug filters," Hardison says.

Although fuel filters can fail due to loss of structural integrity, usually they stop working because they have done their job. "All diesel fuel filters have a finite life, and fail eventually due to contaminant clogging," Hardison says. "Lack of timely maintenance and poor fuel quality are the true sources of most perceived failures.

# Improving filter technology

Most fuel filters in construction equipment diesel engines use cellulose fibers from various plants and trees to remove hard particles. However, more sophisticated fuel injection systems and increased use of biodiesel are shortening the life of cellulose filters by causing them to plug up faster. As a result, manufacturers are developing more efficient, longer-lasting filters.

One way to increase filter efficiency is to add synthetic fibers, like glass or fine-spun polyesters. These fibers are much smaller in diameter than cellulose fibers. Wood fibers, for example, may have a diameter of 40 microns, while some synthetic fibers may be no larger than about 0.5 microns in diameter. Hard particles in fuel become trapped in the spaces between the fibers. The fibers themselves also catch and hold the particles. Thus, the smaller diameters of synthetic fibers allow manufacturers to fit more fibers into a given space to capture more particles.

This higher efficiency, however, comes at a much higher cost, Hardison notes. "Filters with synthetic media may cost two to three times as much as cellulose filters."

Adding more layers of filter media can also boost efficiency. "Some really high-tech filters may have five or six layers of media, each with a different job," Hardison says. "One may repel water, another resists plugging by asphaltenes, others remove particles only of a given size, while the final layer polishes the fuel.

### Evaluating your choices

It's important to follow manufacturer specifications for type of filter and the replacement schedule. Your best bet, notes Hardison, is to buy them from the OEM or a reputable distributor.

One way to gauge filter performance is to count the number of pleats. The more pleats, the better the filtering capability, Hardison notes. When checking fuel/water separators, he suggests looking for enough space between pleats of the filter for water to collect and drop off.

Hardison recommends replacing secondary/final filters with high-quality filters of the same micron rating and function. Also, consider upgrading your fuel sys-

"All diesel fuel filters have a finite life, and fail eventually due to contaminant clogging. Lack of timely maintenance and poor fuel quality are the true sources of most perceived failures."

Steven Hardison Racor Division/Parker Hannifin Corp.

tem with a primary fuel filter/water separator with a drain if it does not already have one. This is especially important if you use biodiesel.

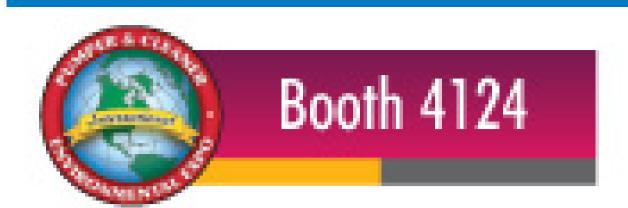
Most North American fuel and water/separator filter manufacturers test their products according to various SAE methods. These include SAE J1985, which measures how efficiently the filter removes particles; SAE J1488, which indicates the ability of the filter to remove emulsified water; and SAE J1389, which tests how well the filter removes droplets of free water.

Manufacturers, however, usually don't report results of SAE tests. Instead they'll describe performance of their filters in other ways. Racor, for example, describes the percentage of water or hard particles of a given size removed by its filters. "If you can't find any test data at all about a product, that's a red flag," Hardison says.

As you prepare for a new work season, it may be worth considering whether your equipment fuel filtration systems are up to the job and if not, take action.



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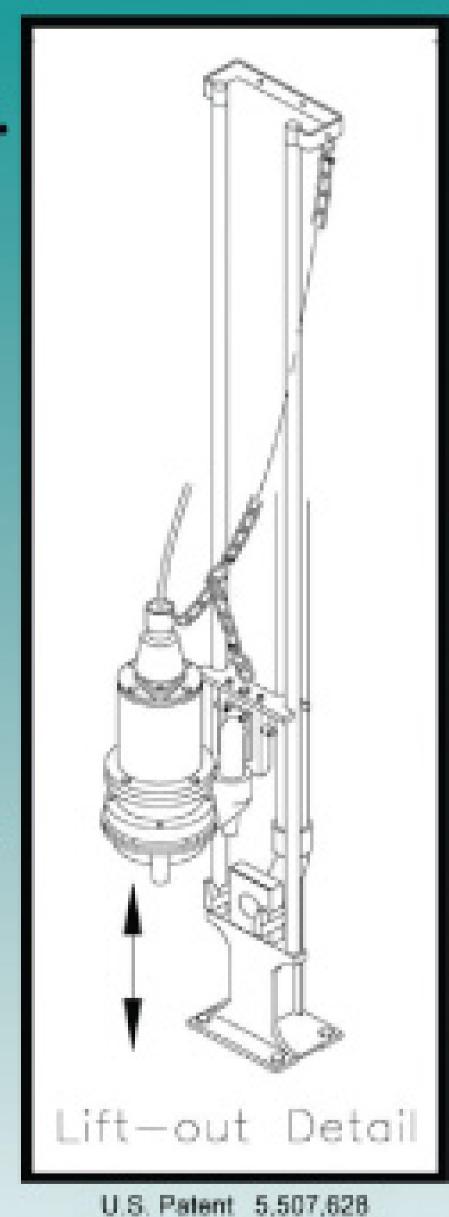
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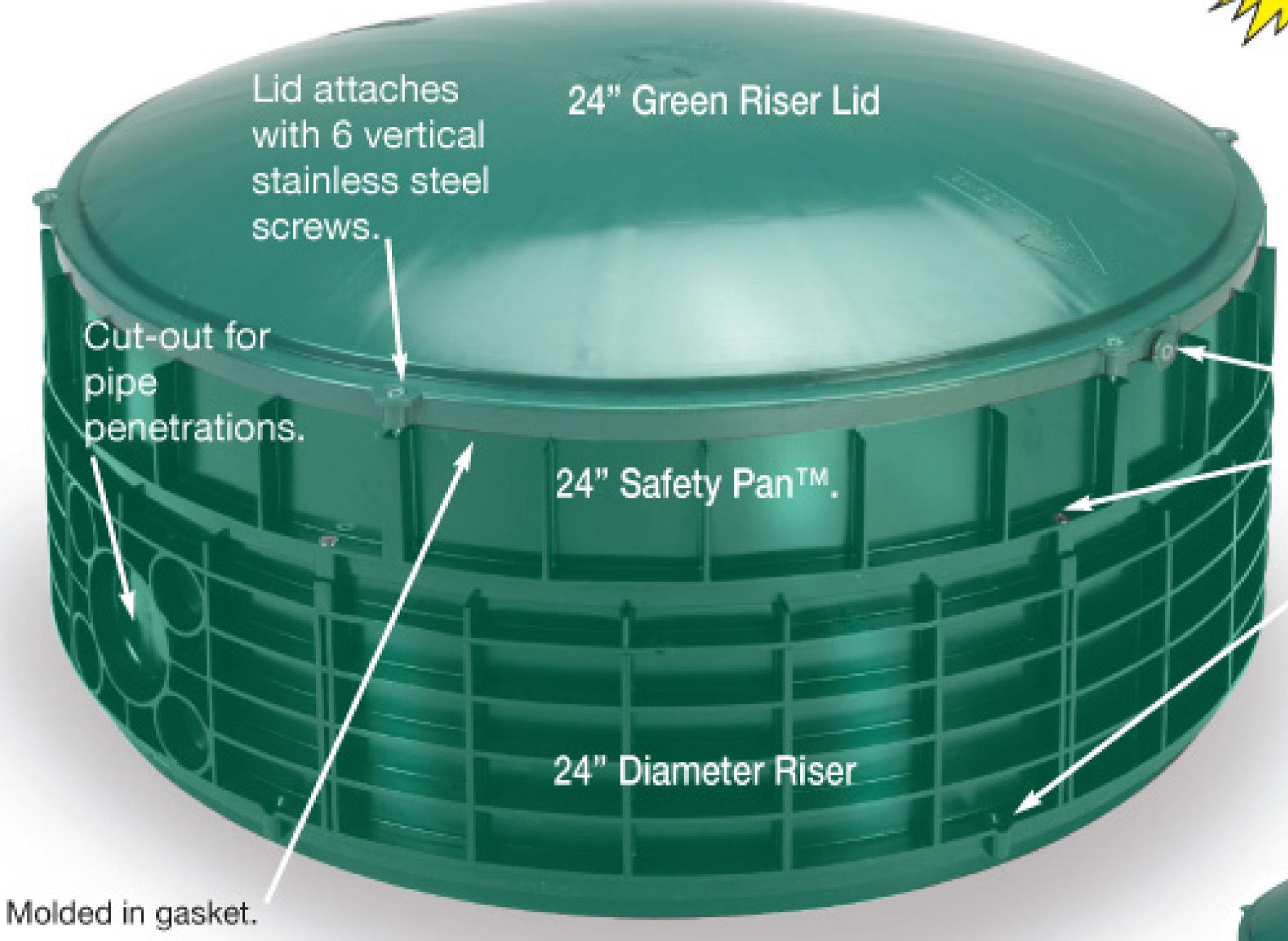






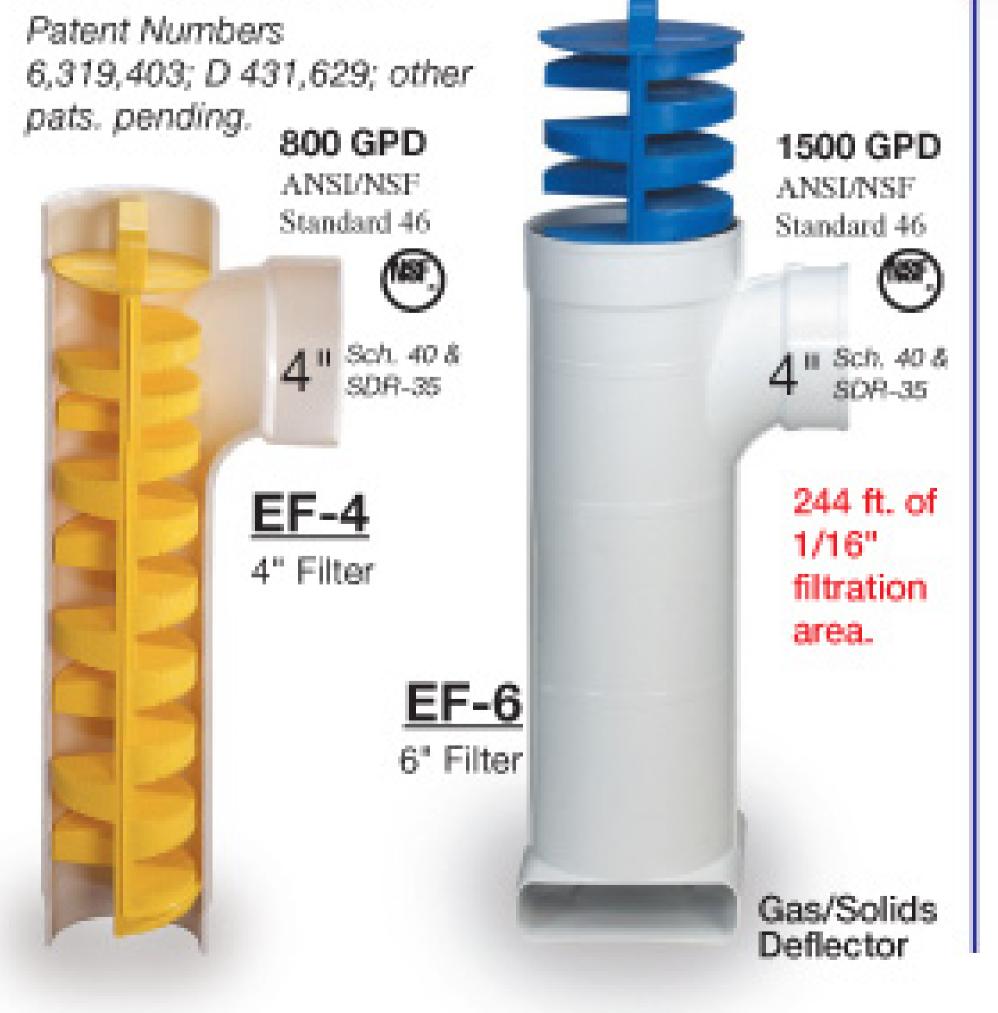
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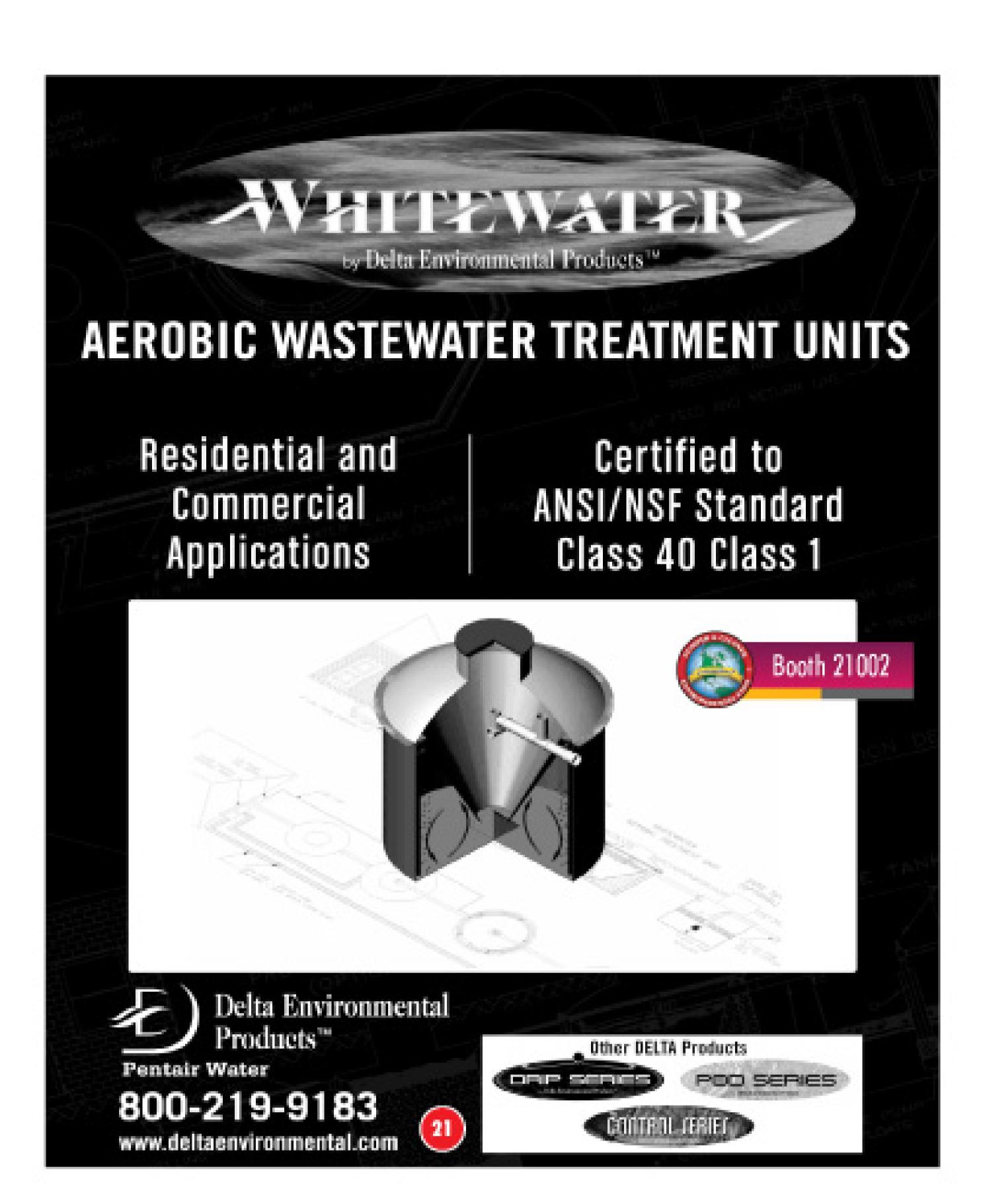
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customers' septic systems from freezing in northern Minnesota winters

By Gil Longwell

# A-1 Services Inc. Eveleth, Minn.

OWNER: Jim Bertucci YEARS IN BUSINESS: 26

EMPLOYEES: 6

MARKET AREA: 60- to 70-

mile radius

ANNUAL REVENUE: \$500,000

SPECIALTIES: Replacement systems, repairs, frost

mitigation

AFFILIATIONS: Minnesota Onsite Wastewater Association



t gets cold — very cold — in northern Minnesota, where Jim Bertucci operates A-1 Services Inc. The company is based in Eveleth, about 100 miles south of International Falls and 60 miles north of Duluth.

"You may have noted that International Falls is usually the coldest place in the lower 48," says Bertucci. "And it's not all that much warmer 40 to 100 miles south." The company services septic systems and installs new systems for customers in a 60- to 70-mile radius.

Naturally, a key challenge for the business is to install systems that resist freezing — and to protect existing systems against frost that can penetrate deep and freeze septic tanks and underground piping. Bertucci's methods range from applying ground cover in fall to provide insulation, to installing heaters that protect tanks or drainfields.

His innovations with coldweather systems embody his general approach to the business, which is to learn continuously and apply

new knowledge and new tools to help solve customers' problems.

# Small yet innovative

A-1 Services was born in 1981, when Bertucci bought a vacuum truck from a plumber friend. "When I started this business, I knew nothing," he says matter-offactly. By learning from his peers, Bertucci avoids common pitfalls and achieved success.

"Almost immediately, we got into repairs and installations when our pumping customers needed these additional services," Bertucci says. The company installs about five onsite systems in a typical year. While that number is small, it does not signal a diminished commitment to quality installations or innovative technology on the part of Bertucci and his four employees.

A-1 Services was the first company in the area to substitute EZflow synthetic media for traditional rock aggregate. "You don't have to be a big business to use the most advanced technologies or techniques," Bertucci says. He has

installed Ecoflo and Bord na Mona peat systems and is working to become qualified to install Orenco advanced treatment systems.

Bertucci's son Jamie and employee Jamie Metcalf are fulltime vacuum truck operators. Bryan Sampson helps with onsite installations. Sam Leatte delivers, services and maintains the company's fleet of more than 200 portable restrooms. In the office, Mary Johnson interacts with customers, orders supplies, and keeps the books.

"You don't have to be a big business to use the most advanced technologies or techniques."

Jim Bertucci

### Changing weather

Bertucci is a keen observer of weather and how systems perform in varying conditions. In two of the last four years, unseasonably warm weather during and just after snowfalls has changed some "truths" about how septic systems operate in cold climates.

"It's not that the systems behave unexpectedly; it's that we have seldom seen these conditions and have not yet fully developed strategies to offset their impacts," Bertucci says. The winters remain



Jim Bertucci installs a stock tank heater in 1,000-gallon septic tank. (Photo courtesy of A-1 Services)

quite cold, but short duration changes in temperature in winter have prevented establishment of the long-familiar November to March snow-covered landscape. "It is the loss of snow cover that has caused onsite wastewater system components to behave understandably different," Bertucci believes.

"Snow is an insulator that protects all that lies below from drastically colder air temperatures. Snow keeps the ground from freezing more than a few inches below the soil surface." Without a snow blanket, or when covered by an ice sheet, the soil freezes to greater depths.

In a typical snow-covered year, about 15 calls about frozen pipes were the norm. With bare ground, the frost effect generates as many as 60 calls a day. "Homeowners call seeking solutions for problems we seldom encountered in the past," Bertucci says.

# Freezing deeper

In the past, frost-related failures followed a pattern. The calls started in late January, when frozen effluent delivery lines topped the list. Company technicians jetted these with hot water, sometimes repeatedly, to get them flowing again.

With bare or ice-covered ground, Bertucci has seen building sewers and effluent delivery lines frozen solid. "The pipe was encased in frozen soil, which protected the pipe from bursting when the water in it froze and expanded," Bertucci believes. Without the snow cover, the frost-related problems go deeper, and the solids and liquids in septic tanks and the liquid in pump tanks freeze too.

Although the arriving effluent brings a modest amount of heat energy, it is not enough to keep pipes and tanks ice-free. Liquid in tanks freezes from the top down. The first negative effects are seen at the inlet, where arriving material begins to accumulate on the ice surface, then freezes. If the baffle does not immediately clog, the liquid fills the space above the ice surface and begins to back into the building sewer. All too soon, the entire building sewer is filled and the homeowner has a backup.

As the liquid surface in a pump tank freezes, it disables the floats, which can no longer energize the pump. While the pump may remain surrounded with liquid, it never gets the call to turn on. The water level rises until the effluent delivery line from the upstream tank fills. Whether that pipe or the upstream tank freezes matters little, as the effect on the homeowner is the same.

### Seeking solutions

This pattern of system behavior has sent Bertucci and colleagues to discussion tables and workshops. Bertucci believes he is seeing microclimate changes related to temperature and precipitation.

"I am not a believer in global warming except as a continuation of natural cycles that have been going on for thousands or millions of years," he says. "If we see a transition from short-lived, sporadic occurrences to long-term changes, the industry will have to make



# Seeking Regulations

Minnesota's onsite regulations are silent about considerations for frozen ground. Jim Bertucci, a 10-year member of the St. Louis County Technical Advisory Committee for onsite systems, says that group, the state Department of Pollution Control Subsurface Wastewater Committee, and the University of Minnesota Extension Service have all met several times to discuss ways to diminish the effects of freezing soil.

In advance of proposed regulations, discussions have centered on the application of urethane or other hard foam

insulation to tank exteriors. Another idea is to use insulated pipe for the effluent delivery line following a pump. Other suggestions include placing rigid sheets or blankets of insulation over pipes, tanks and other components before they are covered with soil. New approaches to heating individual components or the entire system are being discussed.

Whether or not the regulations change to address new installations, creative and effective solutions to new problems affecting old systems will be found, Bertucci says.

significant changes to system design, installation, management and operation." Whatever causes the changes, their effects must be understood and abated.

Bertucci sees two pressing questions: How to protect existing systems from freezing conditions that penetrate deeper into the ground, and how to design and install new systems to offset these same conditions. Meetings among installers, designers, and regulators are ongoing. The service providers have also looked beyond the onsite industry for insights and technologies to borrow and adapt.

Farmers, dealing with frozen drinking water supplies for animals, simply install a stock heater in the clean water supply tank. This submersible heater is installed before the freeze sets in. Bertucci has installed these in frozen septic tanks by chipping a hole in the ice and inserting the heater through the hole. "That's a lot of extra work that could have easily been avoided," he says.

He quickly discovered that the idea would work well, but because the constituents of sewage attack the heaters, they need to be redesigned for service in septic and pump tanks. These heaters bring maintenance and service opportunities, and they increase the owner's operating costs. Rated at 1,500 watts, they typically run continuously from late January through early April.

# What about the pipes?

While immersion heaters keep tanks from freezing, they do not prevent freeze-ups in small-diameter delivery pipes, distribution laterals or manifolds, which may lie just a few inches below the soil surface. Therefore, Bertucci has retrofitted some systems with a device called the Septic Heater, developed in the cold climate of northwestern Minnesota, and sold by Septic Heater Co. of Gully, Minn.

Like the submersible heaters, this device operates around the clock. It heats air, which is distributed throughout the gravity piping network by a fan. A-1 Services has installed several such heaters, and the owners report satisfactory results. (The heaters are not suit-



"I am not a believer in global warming except as a continuation of natural cycles that have been going on for thousands or millions of years."

Jim Bertucci

able for pressure distribution systems or in pump discharge lines.)

Some landowners have warded off freezing by applying several inches of straw placed on the ground above the absorption area. "A layer as much as 6 inches thick has been shown to have an effect similar to a snow cover," Bertucci observes. "If you don't have snow, straw is a good substitute. If the straw is applied too early in fall or left in place too long in the spring, the underlying grass may be harmed.

## Solving problems

The words "triage" and "septic" system are not often used together, yet triage is the word Bertucci uses to describe his approach to call response, and then to whatever situation he finds in or on the ground.

He requires first-time customers to know with certainty where the treatment tank and absorption area are located. "When the ground is frozen for miles around, probing to find subsurface features is not an option," he says. "When the ground is frozen, we dig as little as possible." In some cold climates a backhoe is equipped with a frost hook to break through the concrete-

hard frozen ground. After that, a traditional bucket can be used.

Every task — installation, pumping, or thawing a system — requires the right tools and equipment. A-1 Services owns a John Deere 310 loader backhoe and a New Holland LX665 skid-steer, both well suited to cross-over applications for installation and repair. These are supplemented by four Chevy pickups and a 2003 Ford E250 service van.

To tackle frozen systems, A-1 crews can select from four jetters, including a Harben DTD 4016, two

General model 3000 units with hotbox attachments, and an Alkota 4,000-psi hot water jetter.

As changing conditions create new headaches for homeowners, Bertucci is most often found in or near a vacuum truck, a backhoe or at a meeting, working to address his customers' traditional and unconventional needs. It all starts with careful observations, which gel into conclusions that lead to solid approaches that meet the new challenges Mother Nature brings to this industry.

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# Debating Fabric

Installers share ideas on the use of fabric to exclude soil from chambers in onsite treatment system installations

# Question:

We started using chambers about eight years ago. Our soils are mostly loam. We have used fabric over chambers for three years. About four years ago, when we went back to check a chamber system we had installed a year before, we noticed the chambers were about one-third full of silt.

We had walked this field down carefully when we installed it. We used a laser and held to a tight tolerance on the trench. We believe there is no way the silt came in from the bottom — it had to come in through the louvers. After some research and trials with other options, we started using fabric over all our chamber systems. Does anyone know of any independent studies on fabric use on chambers?

# Answers:

Live installed a number of chamber systems and have had no problems with overburden infiltration. Your situation sounds like one that an engineering firm technician friend described to me. He told of a chamber system that had been installed and in use for a while. When they opened it up, they found the "bottom had welled up" to fill almost one-third of the space. This was clearly some sort of expansion of the material as there was no subsidence of the overburden and

no sinking of the chambers.

The engineer friend has seen a phenomenon that meets your description. He didn't have an official name for it but "swelling of the soil" would probably suit it. He was at an installation where I was adding a pump chamber to a conventional septic system. It was a 250-gallon tank and lift station installed about six feet from the septic tank.

The ground was damp, silty gravel and at least a little elastic. I dug it to grade, then lowered the tank into position. We shot the top of the tank and found it was about 1 inch high. I pulled it out, cleaned up the bottom of the hole, re-shot the hole bottom, rechecked our figures, and reset the tank. It was about 1 inch high. The result was the same a third time.

Our calculations and digging were right on — the ground was simply rising up each time. We finally set the tank on the bottom (once again it was showing slightly high) and backfilled it recognizing that nothing we did to the bottom of the hole changed the hole. We shot the finished tank and it was on grade.

As for covering chambers with fabric, only time will tell. One of the flags I see there is laying the fabric out, then covering it. If the fabric is not contoured to the chambers, it will bridge low areas and eventually sag, give way and create subsidence.

Information that I have suggests the issue is soils expanding or rising inside the void rather than infiltration through the chamber louvers. Certainly the addition of water into the uncompacted and unpressured surface protected by the chambers would allow for a natural absorption and expansion that is not possible in soils under pressure. I would consider all soil under rockand-pipe beds and the ground-contacting surfaces of the chamber area to be under pressure and not likely to expand.

There is nothing technical in my comments — just down-home, blue-collar observation based on experience, and some hearsay from a trusted friend. There's a lot more work to be done on studies to prove or disprove observations installers make.

I install chambers and we use filter fabric. In chambers without fabric that we have installed, we have seen infiltrated soil in them. I just assumed it got in from the expansion and contraction of the soil.

Your ground conditions sound similar to what we have in the Fraser Valley of British Columbia. We are on a floodplain, through which the Fraser River runs. When the river is high, we get what we call boils, where an excavation, even a shallow one, can weaken the ground in that spot and allow the ground water a means of escape. So you dig for a while, and then you see a bit of seepage, then bang, the hole is full of water. Perhaps it's a similar

hydrostatic pressure that is pushing the soil up into the chambers.

I have replaced two systems on loamy sand where chambers were installed four years ago. Company authorities were there when we dug it up. The sand seemed to come in from the louvers on the sides. You could actually see the layers coming through the louvers. On the brand I use, the company has changed the way they make them. Louvers are slanted more to the outside. I use fabric, but only in sand. Two-thirds of my systems are in clay, and we walk the sides in. Indiana rules use bottom area only.

When I prepare a set of plans for a septic system, I generally will show a non-woven fabric over the chambers. There are a few very light ones available. I include inspection ports in the chambers and, if the seal is left loose, air can enter and exit through them. I generally pressure dose every drainfield and configure the force main to blow fresh air into the field each time the pump is activated.

All I can tell you is that what works best to stop soil (heavy geotextile fabric) also works well to prevent air from getting in. That is intuitive. Prove it to yourself. Lay a piece of fabric out in your flower bed, and cover it with a couple of inches of soil or mulch. Better yet, try several different weights of

fabric in different locations.

The heavier material will prevent fines from penetrating, but will stay moist for long periods of time. And, most of the time, the wet fabric loaded up with wet fines will keep the soil beneath moist and anaerobic for long periods of time.

Of course, the lighter-weight fabrics may provide a compromise between the two objectives. Now, remember that the solid plastic portions of chambers also do not allow air or water to pass, shedding precipitation from the surface to the side louvers — which compounds the soil moisture problem. suspect that this is less of a concern in dry climates than it is in colder and wetter climates.

I can offer the perspective of a chamber manufacturer. I hope I speak for all manufacturers when I say we have the same goal as contractors and designers: We do not want systems to fail. Our aim is to produce a product that protects the public health.

There are many drainfield products on the market today that are filter-fabric based, and they have a proven field track record as long as they are designed, installed and maintained properly. Our company provides a filter fabric specification for contractors who wish to use it. It is not required, nor will it void the warranty if used.

When we went to provide a filter fabric specification, we researched companies that had experience a track record. Then we invited fabric manufacturers to give input and recommendations to help us select the best product available. The result was the thinnest and lightest material available. A 0.3-ounce, non-woven fabric addresses many concerns, including the need to provide oxygen and to provide the necessary bridging upon backfill with very fine, uniform sands.

Testing has been completed with wastewater (it was limited), and within a test cell (large Plexiglas box). The fabric specification is not something that we took lightly.

In general, the problem we have observed with intrusion through the sidewall has been limited to very fine, uniform sands.

In general, if a system is backfilled with this soil type, then fabric is not necessary. Part of the research included simulating a 100year rainstorm in a test cell, with chambers installed in fine, uniform sand. No intrusion was observed.

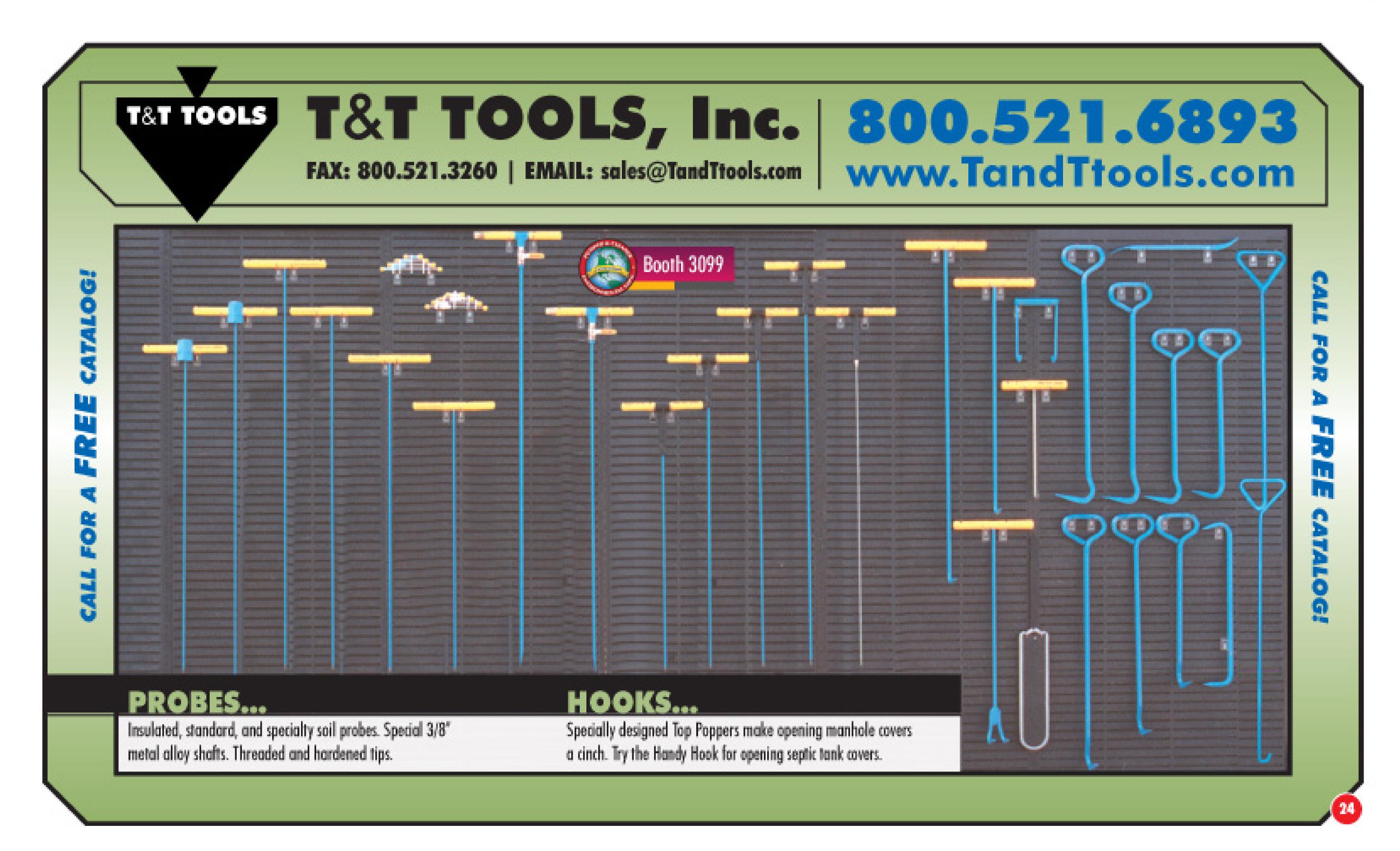
Field research concluded that when sites are left open, possibly awaiting final inspection, and a strong rain event occurs, then very fine uniform sands can be mobilized. This is no ground-breaking research; I am sure that most of you are aware of this, and for that matter, any type of soil exposed to a heavy rain event will erode and carry sediment into a trench, regardless of product type.

So our specification is at the discretion of the contractor because we believe in their knowledge and experience base. Please understand that from our experience with tens of thousands of systems installed each

year, we do not have many system failures. Our reported failure rate comes in at a fraction of a percent.

Of the calls we do get, only a small number are intrusion-related. If I had to guess, I would say that I deal with three or four per year. (This response was submitted by Dennis F. Hallahan, P.E., technical director with Infiltrator Systems Inc.)





# PRODUCT

February 2008



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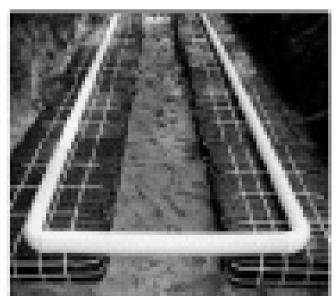
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# Learning and Competing

Third Annual NOWRA Installer Academy draws 250 to Las Vegas for education programs and a national Roe-D-Hoe competition

By Gil Longwell

wo hundred fifty participants from all over the United States and Canada attended the Third Annual NOWRA Installer Academy in Las Vegas, Dec. 10-12. Many of them went "bucket to bucket" in the Roe-D-Hoe, held as part of the event. Education was the focus of the gathering, but when given the opportunity to climb on a machine and show off their skills, many could not resist

The educational program was developed by the Consortium of Institutes for Decentralized Wastewater Treatment. Working with NOWRA and the National Environmental Health Association (NEHA), the Consortium seeks to establish and communicate a minimum set of onsite system installation guidelines. Training was offered in three tracks:

- The Consortium's basic installer course.
- An advanced track that builds on the basic course.
- A manufacturer track with detailed training that may lead to product-specific certifications.

Participants had the opportunity to take the written exam for the NEHA Certified Installer of Onsite Wastewater Treatment Systems national credential.

During the Roe-D-Hoe, held on a paved parking lot, professional installers showed a deft touch on the control stick. Competitors displayed their hand-eye coordination, patience and depth perception, using a spoon attached to the fork of a bucket to place a golf ball.

The Roe-D-Hoe winners were:

- First place: Bill Morton of Sure Fire Septic Maintenance, Big Fork, Mont.
- Second place: Rodney Rice of Simon & Associates, Blacksburg, Va.
- · Third place: Jeff O'Risky of O'Risky Excavating, Evansville, Ind.

Winners were selected based on the time it took to complete a series of three events in a course developed by J.R. Inman of Northwest Cascade in Puyallup, Wash.

In addition to bragging rights for a year, the winner took home a championship belt buckle sponsored by Concrete Sealants of Tipp City, Ohio, Howard Wingert, president, and \$1,000 donated by Stonebridge Construction and Northwest Cascade, both of Washington. NOWRA president Raymond Peat, Bio-Microbics Inc., told the crowd before the award ceremony that the belt was fabricated "using the same skills, methods and materials as the belts bestowed by big time wrestling promoters."

Jerry Stonebridge, NOWRA president (left), and K.R. "Trapper" Davis, NOWRA board member (right), award Bill Morton of Sure Fire Septic Maintenance, Big Fork, Mont., the championship belt for winning the Roe-D-Hoe competition. (Photo by Raymond Peat)





A spoon attached to the fork of a bucket tested the ability of competitors to precisely place a golf ball. (Photo by Gil Longwell)



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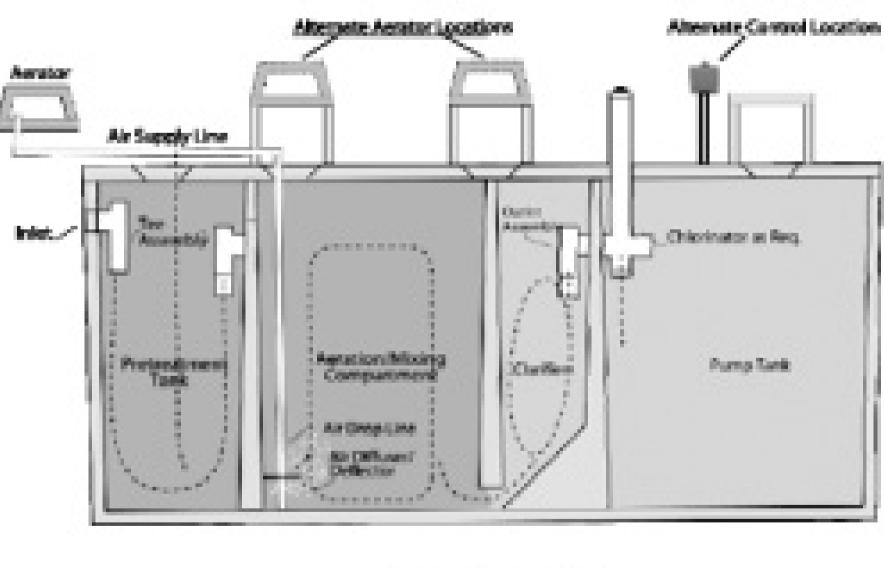
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# Redeeming Grace

A biological remediation process saves a Georgia family from replacing a failed gravel drainfield

By Scottie Dayton

Sewage surfacing from a 25year-old gravel drainfield and odors from the septic tank alerted a family in Greensboro, Ga., to a potential health hazard. The family had just installed an irrigation system and sodded the lawn, dotted with mature trees. They needed an affordable onsite solution that did not disturb the area.

The soil report stated that shallow rock would prohibit a conventional drainfield. The couple called Infiltrator Systems Inc. in Old Saybrook, Conn., to assess the problem. Jim Free, senior representative, and Matt Vinson, area representative, determined that an excessive biomat was causing the ponding.

"Repairs would involve digging up the concrete driveway and installing a pump system to lift wastewater to a very shallow drainfield at the top of the property," says Vinson. "The other option was a drip system. Neither was an efficient solution."

In June 2007, the homeowners decided to remediate their existing system. After researching technologies, they selected an aerobic bacterial generator (ABG) that resolved their wastewater issues within two weeks without disrupting the yard.

### Soil conditions

Soils are sandy with unsuitable absorption rates. Soil series are Poindexter and Prosperity. The depth to seasonal high water table for the Poindexter series is 48 inches; for Prosperity, 18 to 30 inches. The four-bedroom home sits on one acre with a 15-percent grade from the back yard. The only suitable area for a replacement drainfield was a 30- by 60-foot section of sandy loam near the street, but that was too small.

### System components

Based on the number of bed-



Brian Parker guides the Aquaworx Remediator into the septic tank. It must sit firmly on the bottom and below the riser for easy access. Matt Vinson looks on. (Photos courtesy of Infiltrator Systems Inc.)

# System Profile

Location:	Greensboro, Ga.
Facility served:	4-bedroom home
Installers:	Brian Parker and Matt Vinson, Infiltrator Systems Inc., Old Saybrook, Conn.
Site conditions:	Sandy soils with unsuitable absorption rates
Type of system:	Aquaworx Remediator, Infiltrator Systems Inc.
Hydraulic capacity:	500 gpd

rooms, the system is designed to handle 500 gpd. Its major components are:

- Existing 1,000-gallon, singlecompartment concrete septic tank.
- Existing drainfield with 200 feet of gravel trench.
- Aquaworx Remediator from Infiltrator Systems Inc.

# System operation

The ABG is a 36-inch-high by 15-inch-diameter airlift column inserted into the septic tank. Cuspated plastic wrapped around the bottom outside of the unit and

placed within and above a bubble diffuser provides the surface on which introduced proprietary bacteria colonize.

The unit has a 1/2-hp air pump with built-in alarm that supplies air through a 1/2-inch PVC Schedule 40 line discharging at the bottom of the column. Aeration circulates the septage and creates an environment that enables the microbes to digest organic waste and remove nitrate. More than 25,000 gpd pass around, over, and through the 150 square feet of plastic.

"Agitating the wastewater initially releases unpleasant odors that



At left, Matt Vinson and Brian Parker prepare to install the air pump and its protective plastic basin. Below, a close-up of the aerobic bacterial generator at work five days after installation.

"Agitating the wastewater initially releases unpleasant odors that disappear after a day or two. A foam or bubbly floc may appear for a week or two, but that's normal and can be washed down with a hose."

Matt Vinson

disappear after a day or two," says Vinson. "A foam or bubbly floc may appear for a week or two, but that's normal and can be washed down with a hose."

As effluent flows by gravity to the drainfield, bacteria migrate with it to consume the clogging biomat and improve the nitrification phase. Increased hydraulic efficiency is noticeable within weeks. The remediator is not an advanced treatment unit.

### Installation

Using shovels, Parker and Vinson dug down 2 feet to uncover the septic tank, removed the concrete lid from the inspection port, and retrofitted it with a 24-inch riser from Polylok Inc. The tank held the required minimum liquid depth of 38 inches, enabling the ABG to operate properly.

"We recommend pumping the tank if it has six or more inches of sludge and three or more inches of scum," says Parker. "Pumping allows a cleaner installation, but the disadvantage is waiting for the tank to refill before starting the Aquaworx unit."

After mounting the air pump's

waterproof basin under the outdoor deck near an electrical outlet, the men used shovels to dig a 20-footlong trench 4 to 6 inches wide to bury the air line. "A depth of 8 to 12 inches is adequate," says Parker. "The aim is simply to hide it."

They lowered the ABG into the tank using the supplied rope. "The rope is made of non-reactive material because it stays in the tank and is used to remove the unit for future maintenance," says Parker. The ABG was positioned with the air-line assembly as close as possible to the riser's inside wall. Parker then bounced the unit on the bottom of the tank to seat it. "You can feel it settle," he says. "If improperly seated in a lot of sludge, the column begins to tip."

Because the unit merely sits on the bottom, the rigid air-line assembly added stability when glued in place. ABG installation took 30 minutes and the preparation about two hours. Within two weeks, the remediator restored the system to working condition with no signs of ponding at ground level. Complete restoration is expected in six months.

### Maintenance

Infiltrator Systems holds the maintenance agreement. During the first three weeks of operation, a technician inspects accessible components for proper fit and function, and verifies solids levels and odor reduction in the septic tank. He also looks for ponding.

Six months later, the technician repeats the process, cleans the air pump filter, and inspects the basin assembly, septic tank riser, riser lid, and seals. The year-end inspection adds removal and replacement of the bacterial catalyst assembly to the checklist.

# MORE INFO:

- Infiltrator Systems Inc. 800/221-4436 www.infiltratorsystems.com
- Polylok Inc. 877/765-9565 www.polylok.com



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BakerCarp.	7126	CUES Inc.	1068
Bandlock Carporation	4080	CuraFla	17037
Banje Corp.	19014	Custom Biologicals Inc.	7004
BASE Engineering	4030	Cyclogs Electronics, Inc.	4200, 4201
BDP Industries	7006, 7007, 7009	Dahle USA	21
Benjamin Franklin Franchising	4015, 4016	Date Works Solutions	13029
Best Enterprises Inc.	7207, 7208, 7211	De Neef Construction Chemicals	6041
	7216	Deal Associates	6059
	4 6 10	SECOND CONTRACTORS	Market A.
Betts Industries	77.00	DakeRRo Products	
Betts Industries Big Fish Environmental, LLC	20029	DakoRRa Products Dal Wel Charrical Co.	6147
Betts Industries Big Fish Environmental, LLC BigsEasyLift Bio Clean	77.00	Del Vel Chemical Co.  Del Zetto Products	

Company Name	<b>Booth Number</b>
Bio Microbics Inc.	7130
Black Tie Manufacturing	7179
Blue Angel Pumps	19026
Boatman Industries	20024
Bord Na Mona	4124
Bosserman Tank & Truck	5003, 6003
Bowman Tool Co.	9320
Brenlin Co., Inc.	6167
Bright Dyes/Division Kingscote Chemicals	3055
Bright Technologies	4194, 4195
BS Design Corp.	4192
Butech Pressure Systems	24
BW Technologies by Heneywell	6005
	2000
Cadman Power Equipment	
CAG Truck Capital	9137
Corn Spray	3069
Can Clay	20027
Camplas Industriers, Ltd.	20038
Cape Cod Biochemical Co.	149
Capital Partners	7070
Capital Rubber Corp.	3093
Cat Pumps Corporation	4068
CCI Spectrum / SpectroShield	7024
Center Capital Corporation	185
	124
Century Chemical Corporation	
Certal International	18039
Champion Pump Company, Inc.	3007
Chandler Equipment Inc.	8099
Chelsea Products/Div. of Parker	4044
Chem Tech Products	7140
Champace Corporation	6075
Chempure Products Corp.	9332
ChemStation International	14032
Cheme Industries Inc.	150
CIPP Services	11042, 11043
City Meter, Inc.	20014
Clear Computing	3173
Clearstream Waste Water Systems Inc.	2
Cloverleaf Tool Co.	176
Cobra Technologies	7057A
COLE Publishing, Inc.	45
Comforts of Home	4127
Community Leasing Associates	9322
Compliance Solutions	119
Concentric Enviro, Inc.	18030
Concept Engineering Group	7058
Concrete Seplants Inc.	6069
Consolidated Pipe & Tube Co., Inc.	7220
Consolidated Treatment	9306
Containment Solutions Inc.	3143
Contek Inc.	7214
Coon Manufacturing, Inc.	3189
Cougar Industries Inc.	3051
Coursels	7010
Crescent Tank Manufacturing	7174, 7175
Cretex Specialty Products	4004
Crust Buster/Schmitz Bros.	64
CUES Inc.	1068
CuraFle Contrac Dialogicals Inc.	17037
Custom Biologicals Inc.	7004
Cyclops Electronics, Inc.	4200, 4201
Dahle USA	21
Data Works Solutions	13029
De Neef Construction Chemicals	6041
Deal Associates	6059
DakeRRa Products	6147

Company Name	Booth Number
Delta Environmental	21002
Dermakite Industries Inc.	7148
Ditch Witch	10039
Dometic Sanitation Systems	131
Daug Meadows Co. LLC	162
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Depinophles Direct	4118
Dresser Roots Blower	174
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Dultmeier Sales	18036
Duracable Manufacturing	3165
Durand-Wayland, Inc.	2017
Dyno-Voc Equipment	7168, 7169, 7171
E.H. Wach Company	16014, 17015
Earth Friendly Chemicals, Inc.	5041A
Earth Tool Co.	8049
Easy Liner	136, 9037
Ecological Laboratories Inc.	4094 6055
Ecological Tanks, Inc. Elastec/American Marine	8177
Electric Eel Mfg. Co. Inc.	169
Elien Corporation	4144
Engine & Accessory Inc.	5127A
Environmental Products and Access.	3123
Environmental Technologies	4022
Envirosight LLC	1130
Enz USA Inc.	67
Evergreen Tank Solutions	10051
EVH Supply	16007
Explorer Trailers - McKee Technologies	7046, 7047
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Fabco Automative Carp.	18018
Famhest Hosted Applications	4140
Federal Signal Emergency Products	23
Fergus Power Pump Inc.	3217
Fiber, Inc. Financial Federal Credit Inc.	9209 3019
FindaPlumber.com	7094
Fisher Research Laboratory	3043
Five Peaks Technology	5069
FKC Co. Ltd.	3047
FleetBess Inc.	7176
Flo Trend Systems Inc.	5187, 6187
Fluid Systems, Inc.	4052
FM Manufacturing Inc.	5027, 6027
FMC Technologies	9235
FNA Group	14003
Force America Inc.	B021
Formadrain Inc.	4020, 4021
Fort Bend Services, Inc.	17031
Fournier Industries Inc.	4048
Franklin Miller, Inc.	20030
Frontier Technology, Inc. Fruitland Tool & Manufacturing	19029 B139
PS Depot	187
G & R Cable Company	6163
Gallup Agitator Systems, Inc.	16016, 17017
Gamajet Cleaning Systems	B155
GapVax Inc.	1022
Gardner Denver inc.	6179
Gardner Denver Waterjet. Sys. Inc.	5171A
Gardner Denver Wittig	5181A
General Pump	8041
General Wire Spring Co.,	3147
Geoflow, Inc.	19035
GeeNay Group International	19039
Georgia Hadermannd & Supply Inc.	7190

7190

Georgia Underground & Supply, Inc.

Giant Industries Inc. 3195

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Global Pipeline Systems	B129
Global Tank Leasing	18021
Go For Digger	4010, 4013
Go Potty, LLC	5189, 6189
Godwin Pumps of America Inc.	9029
Goldak Inc.	9223
Garlitz Sewer & Drain, Inc.	8063
Goulds Pumps/ITT Industries	4114
Granite Leasing Company	7104
Great Lakes Bio Systems, Inc.	13033
Green Leaf Inc.	4028
Gulf Atlantic Pump & Dredge	19018
Guzzler Mfg.	1076
H & M Vacuum Pumps & Equip.	9117
Hadeney-Division Svc	5001, 6001
Hammelmann Corp.	7187A
Hampel Corporation	4171
Hannay Reels	3161
Happy Feet	21025
Harben Inc.	6132
Hart Industries	9221
Hauleragent	4174
Hedstrem Plastics	9206
Heffernan Insurance Brokers	6177
Heintzmann Corp.	10045
Hibon, Inc./Div. of Ingersell Rand	9216
High Pressure Equipment Company	6197
Highland Tank & Menufocturing	17033
Hi-Vex Corporation	4115
Hoot Systems, LLC	3021
House of Imports	4222, 4223, 4225
HPP Srl	18037
Hur Chemical Manufacturing	9211
Hurce Technologies Inc.	39
Hydro Engineering Inc.	6149
Hypro	14030
I.B. Moore Company	9139
IFM, Inc.	10047
IHI Compact Excavator Sales	8209
Imperial Industries Inc.	2186
Industrial Diversified Products	3213
Industrial Fabrics	16020, 17019
Industrial Magnetics, Inc.	7056
Infiltrator Systems Inc.	4081
Inflew Solutions, Inc.	14016, 14017
Infrastructure Repair Systems, Inc.	25
Infratech	13035
Insight Vision	156
ISCO Industries, LLC	14052
ITT Flygt Corporation	9232
IVS Hydro Inc.	34
J&J Chamical Company	2009
J. Houle & Fils Inc.	3001
J.C. Gury Company, Inc.	20043
Jack Doheny Supplies Inc.	4155
Jag Mobile Solutions	7131
Jet Inc.	7178
JETECH, Inc.	8001
Jetstreem of Houston	2077
JGB Enterprises, Inc.	132
Juggler by Labrie	9017
KeeVac Industries Inc.	9003
KEG Technologies Inc.	80
The state of the s	14039
The state of the s	14937
Keith Huber, Inc.	190.00
Keith Huber, Inc. Kentucky Tank, Inc.	13059
Kertucky Tank, Inc. Kerneos, Inc.	18025
Keith Huber, Inc. Kentucky Tank, Inc.	

# Louisville 2008

# MAKE YOUR MOVE

Company Name	Booth Number	Company Name	Booth Number	Company Name	<b>Booth Number</b>	Company Name	Booth Number
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Kray Industries	8161	OMI Industries	18038	Ring-O-Matic, Mfg.	7042, 7043	SVE Sales Inc.	3031
Kuriyama of America Inc.	32	OMSI Transmissions Inc.	13037	Ritarn Technologies	118	T & T Tools Inc.	3099
Kwilck-Lokk Couplers	7146	One Biotechnology	3045	Rebinson Septic Service Inc.	4026, 4027	Tonklec	4133
L.M.T. Inc.	13055	Onsite Water Treatment Magazine	18062	RoboProbe Technologies, Inc.	17039	TCF Equipment Finance	19034
La Place Equipment Co Inc.	4072	Ontorio Hese	10061	Robuschi USA, Inc.	B015	Terromite Corporation	60
Lane's Vacuum Tank Inc.	7000, 7001, 7003	Oreneo Systems, Inc.	6115	Rocket Supply Corp.	7040, 7041	The Blast Bag Company, Inc.	21001
Lansas Vanderlans & Sons Inc.	37	Pacific Natural Energy Corp.	7054	Redmen & Co., Inc.	19022	The Baswarth Company	10055
Leaders Resource Network	20009	Perker Hannifin Corp.,/PolyFlex Oper.	7186	Rochic Laboratories, Inc.	9233	The Mattei Companies	18032
LEAF Financial Corporation	19036	Person Environmental Products Inc.	8219	ReofX	134	The Service Program	21016
				Reth Global Plastics	10.000000	Total	
Lely Manufacturing	3140	Patent7000 BV	14007		2196	The Strong Company	9229
Lenzyme Incorporated	6151	Pat's Pump & Blower	4088	Rothenberger USA	7032	Thompson Pump	8025
Leon's Mfg. Company, Inc.	9334	PC Scale, Inc.	30	Roto-Rooter Corporation	3171	Toico Industries	2023
Liberty Financial	3127	Pearpoint Inc.	1196	RetoSelutions	63	Topp Industries, Inc.	20026
Liberty Pumps	9215	Peinemann Equipment	7162	RouteOptix Inc.	3027	Tracker Solutions	66
Link Manufacturing/Freedom Dodge	4024, 4025	Penrry Pockets	9324	RS Technical Services Inc.	4069	Transway Systems Inc.	4198, 4199
Liquid Waste Industries	7013, 8011	Pentair Water	7026	Rush Refuse Systems	4210	Tri State Tank LLC	4053
Liquid Waste Technology	5195, 6195	Perma-Liner Industries Inc.	1186	Rush Sales	7222	TRIC Tools Inc.	6089
Little Giant DBA Franklin Electric	120	Petersen Products	4136	Safe-T-Fresh Deadarizers	8125	Triple R Specialty	8103
LMK Enterprises Inc.	4141	Philadelphia Fry-a-Diesel	10059	Safety Corporation of America	46	Tristar Capital LLC	6023
Lock America	3017	Phoenix Industries & Apparatus, Inc.	14023, 14024	Safety Pumping Systems, LLC	22	Triton Services, Inc.	13025
Logiball Inc.	7114	PHOENIX Process Equipment	18034	Safety Vision	11058	TRY TEK Machine Works, Inc.	7100
Longhorn Tank & Trailer	7198, 7199, 7201	Pik Rite Inc.	4202, 4205, 4207, 4208	Salcor Incorporated	13063	TSF Co. Inc.	106
M.A.R.S. Workwear	6173	Pinnacle Manufacturing	21005	Salem Republic Rubber Co.	126	TI Technologies Inc.	8197
Madewell Products Corp.	5013, 6011	Pipe Genie Mfg. Inc.	4098	Satellite Industries Inc.	1122	Tuf-Tite Inc.	1218
Marsh Industrial	5217, 6215	Pipelfunter	2218	Savereisen, Inc.	10057	U.E.M.S.L	3218
Masport Incorporated	8115	PipeLogix Inc.	158	Savetech Corp.	4040	Udor USA	7072
MaxLiner	7187	PipeTech Software	CL.	Schenstedt Instrument Company	6093	Under Pressure Systems, Inc.	19032
Mesa Waste Services	18029	Piranha Hose	6119	Screen Graphics of Florida, Inc.	4196	URACA/Chemac Inc.	112
					3933000		
METROTECH Corporation	6127	Plug-It Products	6123	Screenliech Imaging/div. of Roeda Signs Inc.		US Jetting Inc.	5155
Micro Target Media	21003	Plumbers Success International	20022	SEACON Brantner & Assoc. Inc.	6143	USA BlueBook	13049
Micro Target Media Technologies	21004	Pollardwater.com	7218, 9338	SealGuard	3003	USB-Sewer Equipment Corporation	52
Mid-Continent Truck Sales Inc.	5211, 5213, 6211	Poly-Flow	19021	Sealing Systems Inc.	9318	USpipelines.com, LLC	1133
Mid-State Tank Co., Inc.	4000, 4001	PolyJohn Enterprises Carp.	4031	Septic Products Inc.	9336	VacAll Industries	10027
Midwest Gas Instrument Service	7142	Poly-Klyn	18015	Septic Services Inc.	6097	Vac-Con Inc.	1202
Milwaukee Electric Tool	4058	Polylok/Zabel	3115	SeptiTech	9239	Vactor Manufacturing	1092
Milwaukee Rubber Products Inc.	3209	PolyPartables Inc.	1140	Septronics	59	Vacutrux Limited	7048, 7049
Mission Rubber Co.	21006	Portable Sanitation Assoc. Int'l.	20011	Sewer Equipment Co. of America	4095	Vacuum Truck Rental	19038
MI-T-M	35	Posey Hydro Solutions	18031	Server Equipment Sales & Supplies	9107	Vanair Manufacturing	6131
Mody Pumps Inc.	18023	Power Vac Inc.	114	Shamrock Pipe Tools Inc.	2203	Vaporpoter	8145
Monarch Coin & Security, Inc.	9207	PowerTrack International Inc.	26	Sherwin Williams	18016	VAR Co.	6191
Mangaese Jetters	4093	Pow-R Male	9203	SIM/TECH Filter Inc.	4176	Vermeer Manufacturing	B031
Morcon, Inc.	19031	Premier Tech Environment	4164	Simple Solutions Dist. LLC	49	Vision Technology, Inc.	17003
Moro USA	6101	Presvoc Systems, Ltd.	1154	SJE-Rhombus	3089	Vivax Corp.	4032
Masmatic Corporation	18014	Prime Resins, Inc.	9219	SludgeHammer Group Limited	20	Walex Products Co.	2209
Mr. Manhale	15007	Prime Solution, Inc.	9103	Smithco Manufacturing	5219, 6219	Wallenstein Vacuum Pumps	6045
Mr. Rooter Corp.	8167	ProClean by Duracable Mfg.	7160	Snyder Industries	9129	Warren Environmental	18019
3333				5000000			
MTC Manufa Bassa Basiliana	7044	Progress Tank	7141	SOFAB Soft Someon Inc.	19033	Wastequip	4041
Muncie Power Products	7118	ProSept Protection Plan	10053	Seil Surgeon Inc.	4130	Water Environment Federation	20017
Myers-Aplex/Pentair Water	7028	Pro-Tech Industries Inc.	6171	Southern Sewer Equipment Sales	6095	Water Jet Technology Association	20013
Myers-Seth Pump Inc.	6029	Prototek	3187	Sparten Tool LLC	1170	Weber Industries, Inc. (Webtrol)	7217A
MyTana Mfg. Company Inc.	8089	PT Coupling Company	18026	Specialty B Sales	6137	Wee Engineer Inc.	5223, 5225, 6223
NASSCO	20019	PumpBiz	17035	Spectrum Equipment Partners Ltd.	7050	Wells Cargo Inc.	4211 - 4213, 4217, 4219
National Precast Concrete Association	20015	PumpTec	6073	Speedway Drain Cleaning Products	B135	Wells Fargo Equipment Finance, Inc.	13031
National Truck Center	5007, 5009, 6007	Putzmeister America Water Technology	7217	SPG Tanks, Inc.	16022, 16026, 17025	Western Mule Cranes	20039
National Vacuum Equipment	8149	Quodex Inc.	9241	SPIR STAR, Ltd.	7088	West-Mark Inc.	5021, 6021
NAWT Inc.	20003	Quality Service Contractors	14062	Sprayrog Inc.	6033	Westmoor Ltd.	8109
NewTech Inc.	4018, 4019	Quality Tank Trucks & Equipment	4006, 4007, 4009	SRECO-FLEXIBLE, Inc.	10007	White River Distributors	5015, 6017
Nexistar	9236	Quanics Inc.	7224	Stahly Truck Applicators	14048	Wilco Supply	9310
MILodor Inc.	4220	Robo	8069	Stamp Works	51	Wil-Loc Inc.	13015
MLB Corp.	7095	Rainbow Pumping Systems	13019	Stellar Industries Inc.	5193, 6193	WinCon America Inc.	1000
No Flow In Flow/MCSP	6145	RAMEX SRL	20034	Stephens Technologies	B073	WWI, Inc.	18
Morwesco	12035	RogidView IBAK USA	2130	Sto-Away Power Cranes Inc.	3041	Wolf Creek Company, Inc.	29
NovaFlex Hose	4076	Ratech Electronics, Ltd.	144		3000		10049
				StoneAge, Inc.	1:7:33:30	WolfCreek Jetting & Mfg., Inc.	
NOWRA ManaZon	20023	Rousch Electronics USA LLC	2031	Stuart Tank Subsurface testaments	11044, 11045	Work Mate Worldwide Occupation	4002, 4003
MozzTeq	8181	RC Industries Inc.	9133	Subsurface Instruments	160	Worldwide Organics	20033
MSF International	20007	Real-Tite Plugs inc.	3193	Sunbelt Rentals	14043	Xerxes Corporation	4126
Nu Flow Technologies Inc.	5081	Reed Manufacturing Co.	19033	Sunrise Environmental	7144	Zoeller Pump Company	87
NuConcepts	8191	Reelcraft Industries Inc.	6051	Super Products LLC	1054		
and the second of the second o	10077	Bullion Amender Lan	19805	Consider Classel Commence	V130		
OCTM1 OK Champion Corp.	19017 5019, 6019	Reline America Inc. RIDGID	13003 7115	Superior Signal Company SuperVac 2000	6141 7031		

# INDUSTRY

February 2008

# AlturnaMats Acquires Mobile Matts

AlturnaMats Inc. has acquired Mobile Matts of Green Bay, Wis. Phil Schounard will continue to head Mobile Matts and operate out of the Green Bay facility.

# Vermeer Acquires Maxi Drill Manufacturer

Vermeer has acquired the operating assets of Horizontal Rig & Equipment of Conroe, Texas. HRE produces three drills with pullback forces of 500,000, 750,000 and 1-million pounds. Production of these units will be moved to Vermeer's Pella, Iowa, location with distribution through the company's global dealer network beginning in the first quarter of 2008. The drills will carry the Vermeer brand name. ■



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# ASSOCIATIONILEWS

By Scottie Dayton

February 2008

# Iowa Membership Rate Structure

The Iowa Onsite Wastewater Recycling Association membership has reverted to individual rather than company memberships. Dues include a membership to NOWRA, enabling members to take the Certified Installer of Onsite Wastewater Treatment Systems testing sponsored by the National Environmental Health Association. "Being able to sit for the exam was the reason we changed the membership structure," says president Bob McKinney.

# Michigan Association Forms PAC

The Board of Directors of the Michigan Septic Tank Association has formed a political action committee to advance its goals. Committee members J.P. Fountain, treasurer; Chanin Frank, record keeper; Joe Hall, and Rick Throop are filing the papers and establishing a bank account for the PAC. The organization has a legal advisor and legislative lobbyist. Associations considering forming a PAC may contact Fountain at 231/796-3146 or Eloise@netonecom.net.

# County Certification Testing

The Washington On-Site Sewage Association is working with many marine counties and some beyond to establish standardized certification testing, and is proctoring numerous tests for them. Testing is by appointment based on the schedule of the applicants. Tests are graded while candidates wait and an exam certificate is usually issued before they leave. WOSSA also notifies the county of the results.

The association has rewritten many of its training classes to include more hands-on activities based on responses from more than 2,000 class attendees in the last few years. Activities include assembling pressure distribution systems, start-up procedures, setting up timers and panels, and troubleshooting.

# CALENDAR OF EVENTS

### Feb. 13-14

Nebraska On-Site Waste Water Association Annual Convention and Trade Show, Embassy Suites Hotel, Lincoln. Call Diane Snapp at 402/476-0162.

### Feb. 14-15

Utah On-site Wastewater Association Convention, E-Center, Murray. Call Judith Sims at 435/797-3230 or visit www.neng.usu.edu/uwrl/training.

### Feb. 15-16

Wisconsin Onsite Wastewater Recycling Association Convention, Country Springs Hotel, Waukesha. Call 608/256-7757 or visit www. wowra.com.

### Feb. 27-March 1

Pumper & Cleaner Environmental Expo International, Kentucky Exposition Center, Louisville, Ky. Education Day Feb. 27; exhibits open Feb. 28-March 1. Call 800/257-7222 or visit www.pumpershow.com.

### March 2-4

Ontario Onsite Wastewater Association Conference, Deerhurst Conference Centre, Huntsville. Call 905/372-2722 or visit www.oowa.org.

# March 3-5

Minnesota Onsite Wastewater Association Convention, Cragun's Resort, Brainerd. Call 888/810-4178 or visit www.mowa-mn.com.

### March 11-13

Northeast Onsite Short Course, Marriott Hotel and Spa, Groton, Conn. 978/323-7929 or www.neiwpcc.org.

### March 24

Granite State Designers and Installers Association Septic System Conference & Exhibition, Radisson Hotel, Manchester, N.H. Call 603/ 228-1231 or visit www.gsdia.org.

# April 7-10

National Onsite Wastewater

Association Conference, Cook Convention Center, Memphis, Tenn. Call 800/966-2942 or visit www.nowra.org.

# April 15-17

North Carolina On-Site Wastewater Treatment Conference, North Carolina State University, Raleigh. Call Joni Tanner at 919/515-1678 or visit www.soil.ncsu.edu, then Training, Short Courses and Workshops.

# April 27-May 2

North American Society for Trenchless Technology No-Dig Show, Gaylord Texan Resort and Convention Center. Grapevine, Texas. Visit www.nodigshow.com.

# May 12-15

California Onsite Wastewater Association Conference and Exposition, DoubleTree Hotel, Sacramento, Calif. Call 707/579-4882 or visit www.cowa.org.

# TRAINING & EDUCATION

# Vehicles Do Not Drive Themselves

A white paper from OSHA, Guidelines for Employers to Reduce Motor Vehicle Crashes, covers how to calculate the cost of motor vehicle crashes, examples of workplace driver safety programs, a 10-step program to minimize crash risk, and how to promote safe driving practices. It discusses what constitutes aggressive, distracted, and impaired driving and tells how to recognize signs of fatigue to prevent driving drowsy. Visit www.osha. gov/Publications/motor\_vehicle\_guide.html.

# Effluent Pumps for Onsite Systems

The Sump and Sewage Pump Manufacturers Association is presenting "Effluent Pumps for Onsite Wastewater Treatment: Selecting the Right Pump for the Job," a noncredit training program on March 14 as part of the Illinois Plumbing Heating Cooling Expo at the Drury Lane Conference Center, Oakbrook Terrace, Ill. The program is in its certification stage and will become eligible for CEUs. Call Bev Potts at 800/795-7422 or visit www. ilphcc.com.

# Florida

Courses are at the Florida Onsite

Wastewater Association's Training Center in Polk City unless stated otherwise. An asterisk indicates Master credit hours are available.

- Feb. 6 64E-6 Let's Look at the Code!, Hialeah
- Feb. 7 64E-6 Let's Look at the Code!, Tampa
- Feb. 11 Artificial Media Treatment Technologies
- Feb. 12 Natural Media
   Treatment Technologies
- Feb. 18-19 \*Master III-Basic Florida Soils
- Feb. 20-21 \*Master I System Design & Function
- Feb. 21-22 \*Master II-System Materials & Regulation Requirement
- March 6 \*Master
   Contractor Maintenance
- March 11 Onsite Systems: How Are They Approved?, northeast Florida (TBD)
- March 12 Onsite Systems: How Are They Approved?, northwest Florida (TBD)
- March 25 Work Smart,
   Not Hard, southeast Florida
   (TBD)
- March 26 Work Smart,
   Not Hard, southwest Florida
   (TBD)

Contact FOWA at 407/830-4381 or www.fowaonsite.com.

# Iowa

The Iowa Onsite Wastewater Training Center has the following courses:

- Feb. 20 Basic 101,
   Storm Lake
- March 17 Basic 101,
   Calmar
- March 27 Media Filters, Indian Hills
- May 14 Drip Irrigation
   Dispersal Systems, Ankeny

Call Annette Adams at 800/ 362-2127, ext: 6464 or e-mail Dennis Hayworth at dahayworth @dmacc.edu.

### Minnesota

The University of Minnesota Extension has these hands-on workshops:

- Feb. 5-6 Design-Continuing Education, Sauk Centre
- Feb. 5-7 Design and Large System Combo, Continuing Education, Sauk Centre
- Feb. 6-7 Cluster-Continuing Education, Sauk Centre

- Feb. 11-13 Pumping/ Maintaining, Grand Rapids
- Feb. 14-15 General-Continuing Education, Detroit Lakes
- Feb. 21-22 General-Continuing Education, Two Harbors
- March 11-12 General-Continuing Education, Willmar
- March 14 Contractor Safety/Pipelayer Certification, Continuing Education, Mankato
- March 25-26 Pumping/ Maintaining-Continuing Education, Brainerd
- March 31-April 1-2 Introduction To Onsite Systems, Bemidji
- April 3-4 Installing Onsite Systems, Bemidji
- April 11 Contractor Safety/Pipelayer Certification, Continuing Education, Little Falls
- April 14-15 General-Continuing Education, White Bear Lake
- April 16-18 Designing Onsite Systems, Detroit Lakes
- April 22-23 Inspecting Onsite Systems, Waseca
- April 28-30 Introduction to Onsite Systems, White Bear Lake

Call 800/322-8642 (612/625-9797) or visit www.extension. umn.edu.

### Missouri

Missouri Smallflows Organization is offering an Operation & Maintenance course on Feb. 19-20 at Hillsboro. The course provides CEUs to renew onsite registration with the Missouri Department of Health and Senior Services. Call 417/ 739-4100 or e-mail mso@lvbw.net.

# North Carolina

North Carolina Soils and On-Site Wastewater Training Academy is offering the following courses at Raleigh unless stated otherwise:

- Feb. 14-15 Onsite Wastewater System Inspector
- April 22-24 Land Application/Biosolids Operator Training
- April 23-25 Subsurface Wastewater Operator Training
- May 20 Introduction to

- Decentralized Wastewater, Fletcher
- May 21-22 Onsite Wastewater System Inspector, Fletcher

Call Joni Tanner at 919/515-1678 or visit www.soil.ncsu.edu /training.

# Pennsylvania

The Pennsylvania Septage Management Association is offering the following training on March 19-20 at Grantville:

- Vac-Truck Training and Certification
- Basic Onlot Wastewater Treatment System Inspection
- Advanced Onlot Wastewater Treatment System Inspection
- Standards Refresher

New Jersey Septage Management Association members qualify for PSMA member tuition fees. Call Jackie at 610/350-0590 or visit http://psma.net.

# Washington State

The Washington On-Site Sewage Association and Washington State Department of Health in cooperation with Washington State University are offering these certification courses at the training center in Puyallup unless stated otherwise:

- Feb, 6-7 Basics of Onsite Sewage, Centralia
- Feb. 14 Construction Safety
- Feb. 20 Basics of Maintenance, Port Angeles
- Feb. 28 Design/Install Subsurface Drip Systems, Spokane
- March 5 Markup and Profit
- March 13 Control Panel Wiring
- March 19-20 Exam Review
- April 2 Maintenance Basics
- April 16 Pumpers
- April 23 Design/Install Subsurface Drip Systems
- May 6-7 Combined Basics of Onsite Sewage
- May 14-15 Installation Basics, Part 2
- May 20 Mounds/Sand Filters
- May 22 Maintenance Basics, Bremerton

Call John Thomas at 253/770-6594 or visit www.wossa.org.

### Wisconsin

Wieser Concrete has a 6-hour,

general continuing education seminar that provides the necessary credits for installers, sanitarians, designers, and others working in the onsite wastewater treatment field:

- Feb. 28 Portage
- March 6 Shell Lake
- March 13 Fond du Lac
- March 20 Wieser Concrete Maiden Rock Facility
- March 27 Rhinelander Call 800/325-8456 or visit www.wieserconcrete.com.

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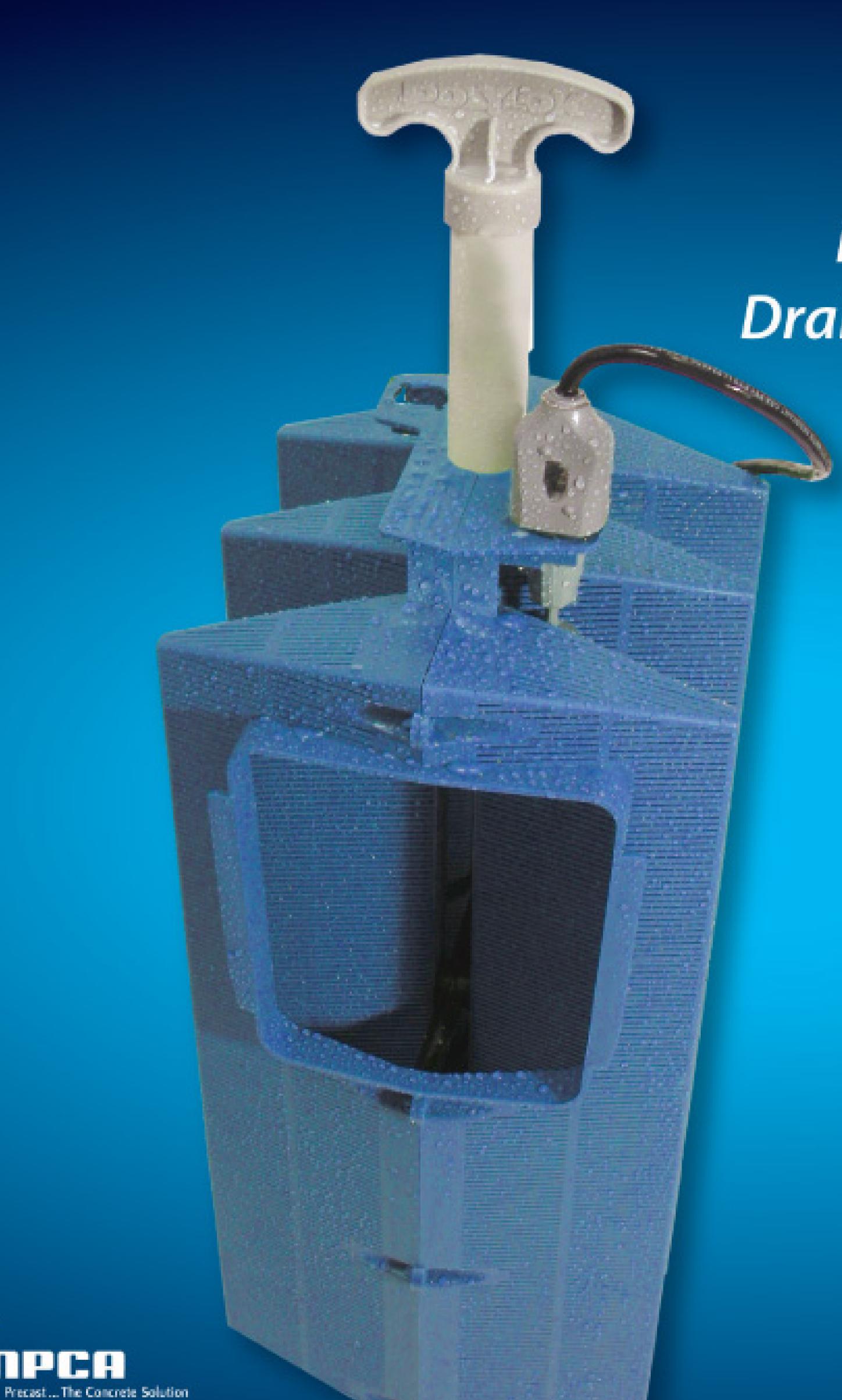
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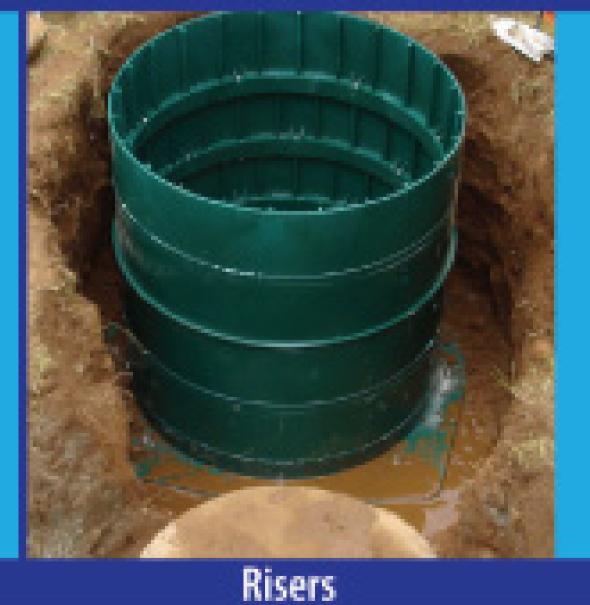












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